



Install your **future**



SYSTEM **KAN-therm**

# Sprinkler

Fire safety  
for years to come

EN 21/03

Ø 22-108 mm

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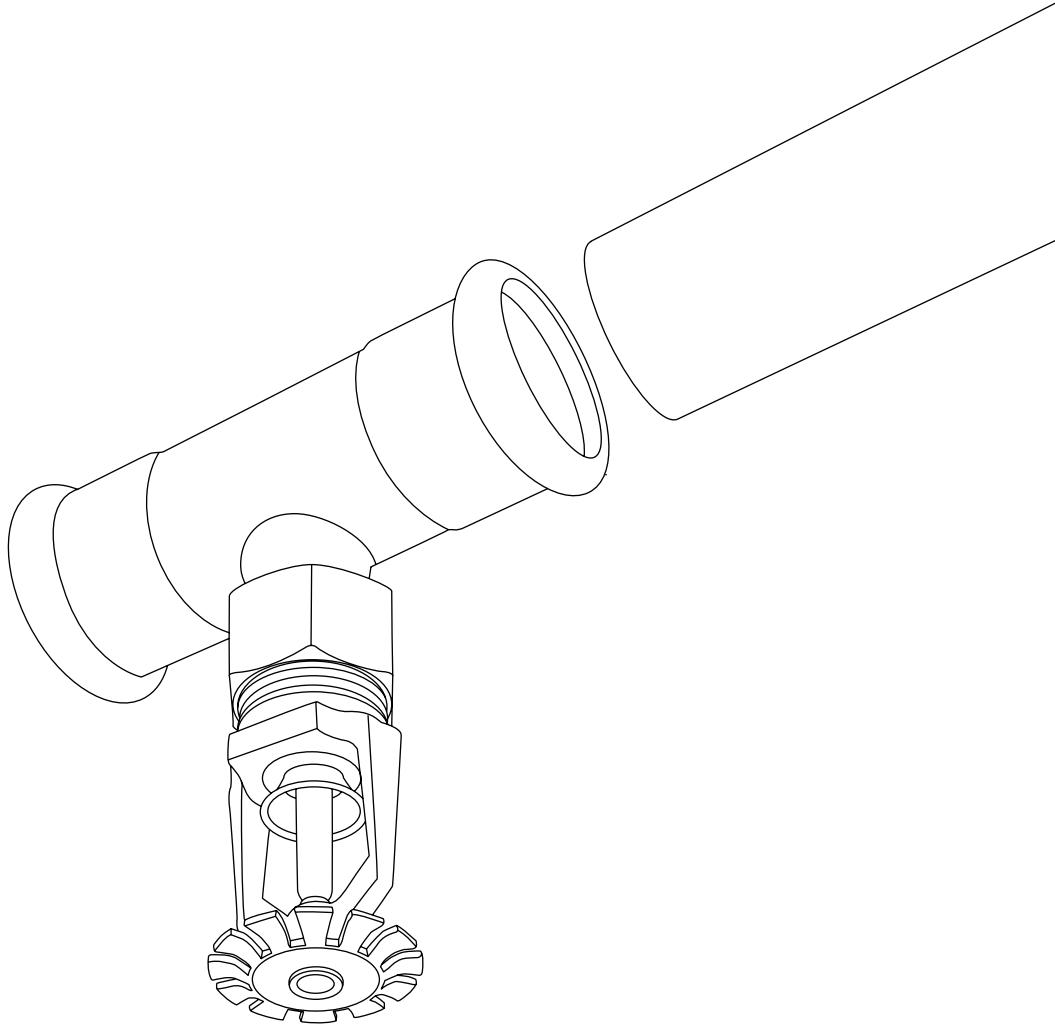
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## SYSTEM KAN-therm

# Sprinkler

**KAN-therm Sprinkler is a complete fire extinguishing installation system consisting of pipes and fittings made of zinc-plated carbon steel (Steel Sprinkler) or stainless steel (Inox Sprinkler) in 22–108 mm (DN20 – DN100) diameter range.**

Particular system elements are joined using the state of the art, professional and, most of all, safe "Press" technique based on pressing fittings on the pipe using dedicated tools.

The KAN-therm Sprinkler System is designed for constructing indoor-use, fire fighting hydrant\* and sprinkler systems. Both material versions are verified and certified according to VdS guidelines for application in stationary sprinkler systems after emergency valves, within rooms characterized by low or medium fire hazard (LH, OH1, OH2, OH3, and to OH4 in respect to exhibition halls, cinemas, theatres and concert halls).

KAN-therm Sprinkler Systems are ideal for constructing new and replacing old, traditional fire extinguishing sprinkler installations.

\* according to national regulations, hydrant systems are certified by Polish CNBOP.

## Introduction

As fire safety in newly created and renovated objects, as well as the pursue to minimize installation construction time become a big concern, innovative systems like KAN-therm Sprinkler appear as an obvious choice.

## KAN-therm Sprinkler Features

There are many systems on the constructions market using conventional solutions, such as threading, welding and soldering. The advantages brought by applying „Press“ coupling technique, as compared to the above mentioned, have been already appreciated long time ago.

It is the aesthetics of systems constructed using KAN-therm Sprinkler that is frequently the main reason for which architects and designers choose our products for constructing fire extinguishing mechanisms.



All elements of the system are manufactured in a modern plant, which allows us to guarantee unshaken quality and availability of our products. Use of the advanced technology of laser welding in the production process assures an absolute control of all elements. Fully automated tightness testing is an integral part of the laser welding process. All straight couplings with screwed ending are produced from one element, thanks to which the couplings' dimensions are limited to the minimum, just like the risk of occurrence of leaks. Thanks to an extraordinarily smooth surface of pipes and fittings, the obtained flow characteristics allow for a significantly increased efficiency, as compared to conventional solutions. The high quality of KAN-therm Sprinkler System has been confirmed by national and international certifying bodies.

## Reliability

In KAN-therm System Sprinkler systems, the quality of joint mainly depends on the used tool. This minimizes risk of human-caused assembly faults.

To limit the risk of occurrence of human-caused assembly faults, all KAN-therm Sprinkler System fittings feature LBP (Leak Before Press) function, detecting non-pressed joints. For fittings of dimensions up to DN50, inclusive, the LBP functionality is assured by specific structure of the sealing O-Ring; for elements of dimensions above DN50, the fitting's stub pipe has been ovalized. The LBP function allows for occurrence of a distinct leakage from the pipe-fitting joint, if the joint has not been pressed. This makes it easy to quickly state which connections have not been pressed during installation, and perform the necessary repairs. After pressing the fitting on the pipe, tightness is guaranteed.

## **KAN-therm Sprinkler System advantages:**

- quick and secure installation and assembly, without the necessity of welding or screwing pipes (risk of working with open fire eliminated),
- wide range of pipe and fitting diameters - from 22 mm to 108 mm,
- high aesthetics of the performed installations, without the necessity of painting,
- small weight of pipes and fittings,
- optimized fitting dimensions assure easier construction of the installation,
- resistance to mechanical damage.

The above features cause KAN-therm Sprinkler System to be easy and comfortable in assembly, not requiring specific skills.

KAN-therm Sprinkler System assembly takes place without use of open fire (as opposed to welding or soldering), or applying other heavy and potentially dangerous tools.

Thanks to the minimal requirements, KAN-therm Sprinkler System is a perfect solution for modernizations or renovations. Additionally, the small weight of KAN-therm Sprinkler pipes and fittings and their precision of making contribute to improvement of conditions and increase of work comfort.

Short KAN-therm Sprinkler System assembly time, as compared to conventional assembly systems, is a very important factor, decreasing costs related with investment execution.

We are convinced that the presented advantages encourage you to try KAN-therm Sprinkler System when designing and constructing sprinkler systems.

## **KAN-therm Sprinkler System Application**

KAN-therm Sprinkler System may be used in the construction of stationary fire protection installations, both hydrants and sprinklers.

### **Indoor hydrant installations**

KAN-therm Sprinkler System in indoor hydrant systems is certified by National Technical Assessment issued by Polish CNBOP.

KAN-therm Steel Sprinkler is suitable for performing only indoor, constantly filled with water, non-flow (until fire extinguishing) hydrant installations which are totally separated or single-side connected to potable water systems.

KAN-therm Inox Sprinkler is suitable for performing indoor dry and constantly filled with water hydrant installations. It may be combined with or be a part of potable water systems.

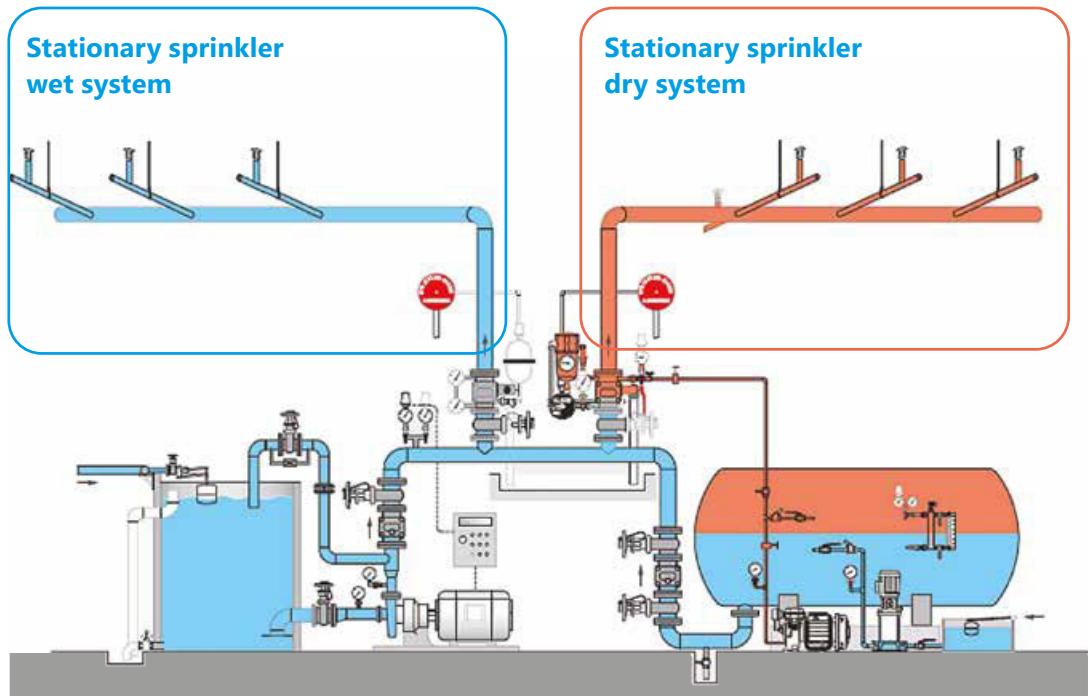
### **Sprinkler installations**

Stationary sprinkler installations are built-in fire extinguishing and prevention systems that independently detect and report fire, and automatically initiate the extinguishing process.

KAN-therm Sprinkler System assembly in sprinkler systems should be performed according to the applicable guidelines (e.g. VdS-CEA 4001 or PN-EN 12845+A2:2010).

Depending on the applied material (stainless steel or galvanized steel), the system may be used with water (wet) or dry stationary sprinkler systems.

KAN-therm Sprinkler System is designed for use with only wet sprinkler systems, whereas KAN-therm Inox Sprinkler System may be applied with wet, as well as dry stationary sprinkler systems.



KAN-therm Steel Sprinkler and KAN-therm Inox Sprinkler Systems have been tested and certified according to the VdS guidelines for application in stationary sprinkler installations equipped with emergency valve.

The following guidelines refer to all products comprising KAN-therm Sprinkler System, operating at working pressure stated in the below table:

**TAB. 1 OPERATING PRESSURE IN KAN-THERM SPRINKLER SYSTEM**

DN	Internal Ø [mm]	Sprinkler System	
		wet [bar]	wet and dry (stainless steel) [bar]
<b>20</b>	22	16	16
<b>25</b>	28	16	16
<b>32</b>	35	16	16
<b>40</b>	42	16	16
<b>50</b>	54	16	16
<b>65</b>	76,1	12,5	16
<b>80</b>	88,9	10	12,5
<b>100</b>	108	10	10

Application is limited exclusively to KAN-therm Sprinkler System original elements. Connecting elements other than the original (not included in the KAN-therm Sprinkler System offer) is permissible only on the condition of using detachable metal connections.

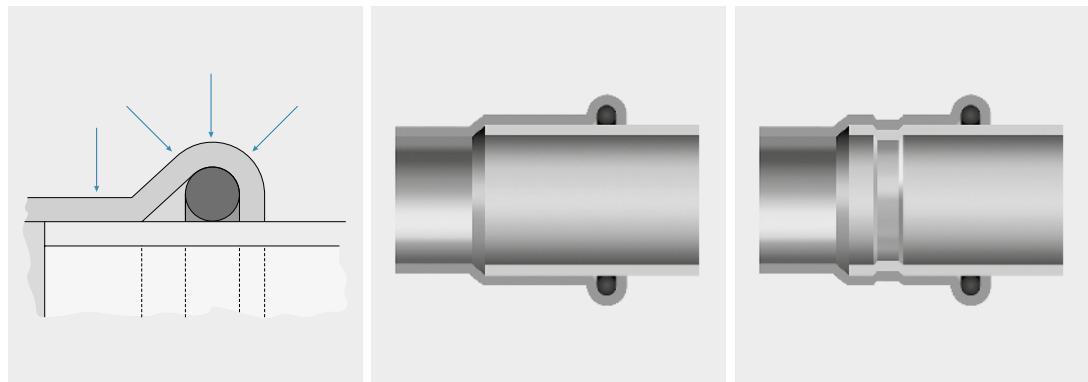
Assembly and installation of KAN-therm Sprinkler System may be performed only by qualified technical personnel, having formal qualifications for performing sprinkler system-related works. Requirements regarding assembly of stationary sprinkler installations are included in VdS-CEA 4001 or PN-EN 12845+A2:2010 guidelines. The company performing installation must assure conformity with the above guidelines.

## “Press” coupling technique

The „Press” coupling technique consists of pressing fittings on the pipe, using specialist power tools.

Tightness of the connections is assured by special O-Ring seals made of EPDM rubber resistant to high temperatures, and „M” type clamping system (O-Ring clamped in three spots). This guarantees long and reliable operation.

1. M" type clamp system
2. Joint before pressing
3. Joint after pressing



## LBP O-Ring seal

KAN-therm Sprinkler System pressed fittings are equipped with EPDM O-rings of the following operating parameters:

<b>Material</b>	EPDM LBP (DN20 – DN50)	EPDM (DN65 – DN100)
<b>Colour</b>	black	black
<b>Layer</b>	without silicone, Teflon-based	without silicone, Teflon-based
<b>Operating temperature</b>	-35 °C to +135 °C	-35 °C to +135 °C
<b>Max. temperature (short term)</b>	150 °C	150 °C
<b>Max. operating pressure</b>	16 bar up to 16 bar (depending on diameter - check application conditions for a given KAN-therm Sprinkler System)	up to 16 bar (depending on diameter - check application conditions for a given KAN-therm Sprinkler System)
<b>Application range</b>	Wet and dry sprinkler systems	Wet and dry sprinkler systems



Thanks to special slots of the LBP O-Ring body (22-54 mm), optimum control of the system during pressure test is assured. The nonpressed joints are easy to locate, as they are not watertight. When pressing, the O-Ring changes its shape, adhering entirely to pipe and fitting surface, assuring reliable and tight joint.

KAN-therm Sprinkler System also offers internal threaded elements that are used for connecting threaded elements from outside of the system (not comprising KAN-therm Sprinkler System), such as sprinklers, valves or other fixtures. Internal and external threads are manufactured in compliance with DIN 2999/ISO 7/1 (taper thread). It is recommended to perform the threaded connection before pressing the fitting, not to stress the pressed joint. To tighten the joint, do not apply Teflon tapes or any other compounds containing chlorides.



## **KAN-therm System elastic hoses**

KAN-therm System elastic hoses are covered by approval issued by VdS for stationary sprinkler systems. We offer two versions of hoses, equipped with straight or 90 degree-angled endings. The following dimensions are available:

DN20 and DN25 of 800, 1000, 1500 mm lengths. Elastic hoses designed for fitting in:

- ceiling systems with I-beams, covered with mineral cotton panels and metal cassettes (with fixation to main and auxiliary beams),
- ceiling systems with fixation profiles,
- ceiling systems of gypsum-cardboard panels,
- suspended standard sprinkler systems,
- enclosed sprinklers or sprinklers concealed in cavities.

Assembly of sprinkler lines using stiff pipe conduits in suspended ceilings may be very expensive and time consuming. Use of elastic hoses in sprinkler systems allows easy and quick connection of sprinklers in any place in the area within the hose's length. Elastic hoses assure easy assembly of sprinklers in suspended ceilings, which saves time and costs.

The system comes with assembly holders, which allow safe and reliable fixture of the sprinkler hose to the suspended ceiling.

The elastic hose also feature pipe adapters, 100% compatible with KAN-therm Sprinkler. The pipe adapter assures easy connection of the elastic hose to installation performed in KAN-therm Sprinkler system, using Press fittings. In installations using twisted joints, in order to connect the elastic hose with pipe adapter, KAN-therm Sprinkler fitting must be used that has a threaded ending (external/internal) on its one side, and a pressed ending on the other side. After screwing in the fitting, you only need to plug the hose to the pipe adapter and press the joint.

## Features

- easy and quick assembly using standard KAN-therm Sprinkler tools,
- hose made of stainless steel,
- allow for easy assembly in the vicinity of other installation and buildings' structural elements,
- no need for rotating the entire hose during assembly thanks to using straight pipe ending,
- freedom of choice at selecting the system fixing the sprinklers along the ceiling plate,
- no need for bending or lifting ceiling elements thanks to elastic structure of fixture between sprinkler hose and ceiling,
- no need for disassembling and reassembling sprinkler systems during renovations or ceiling replacements. Hoses and holders (together with the installed sprinklers) may be disassembled and reassembled in a new place, without the need of emptying the entire installation (only within the hose length),
- easy vertical setting of the sprinkler thanks to a scale on the sprinkler's sleeve.



## ELASTIC HOSE TECHNICAL SPECIFICATION

<b>Sprinkler hose</b>	Type RS 339L92, DN20/DN25, elastic braided structure, performed entirely of stainless steel, welded joints.
<b>Sprinkler joint (straight)</b>	Stainless steel, pipe thread complying with DIN EN 10226 (ISO 7/1), Rp 1/2 „(SW 27). Scale for easy vertical set-up. Application for installation in limited spaces. Installation height only 170 mm above the lower edge of a suspended ceiling.
<b>Sprinkler joint (angular, 90°)</b>	Stainless steel, pipe thread complying with DIN EN 10226 (ISO 7/1), Rp 1/2 „(SW 27). Scale for easy vertical set-up. Application for installation in limited spaces. Installation height only 170 mm above the lower edge of a suspended ceiling.
<b>Connection adapter</b>	Stainless steel, straight ending, 22 or 28 mm diameter for connecting with KAN-therm Sprinkler System connectors.
<b>Nominal length</b>	800, 1000, 1500 mm
<b>Max. operating pressure</b>	16 bar, 100% tightness control
<b>Minimum bend radius</b>	70 mm for Ø22 hoses; 85 mm for Ø28 hoses

# KAN-therm Sprinkler System Tools

Pressing of the KAN-therm Sprinkler fittings should be performed using pressing units and press jaws („M“ profile) delivered by KAN-therm Sprinkler System.

Name	Permissible pressed diameters range	Power type
<b>ACO203XL</b>	22 – 54 mm	18,0V / 3,0Ah, battery feed
<b>ECO301</b>	22 – 54 mm	220 – 240 V / 50 Hz, stationary feed
<b>ACO401 / ACO403</b>	76 – 108 mm	18,0V / 3,0 Ah, battery feed

Suitable adapters must be used to combine ACO203XL and ECO301 drives with press collars.

Depending on the diameter, KAN-therm provides various configuration of tools. In order to select optimal set of tools, please follow below chart:

**TAB. 2 SELECTION OF TOOLS TABLE: SYSTEM KAN-THERM SPRINKLER STEEL & INOX**

Producer	Press machine		Diameter [mm]	Jaws/press collars		Adapter	KAN-therm System	
	Description	Code		Description	Code		Description	Code
NOVOPRESS	ACO203XL	1948267181	22	[J] M	1948267139	ZB203	-	-
			28	[J] M	1948267141		-	-
			35	HP Snap On	1948267124		+	+
			42	HP Snap On	1948267126		+	+
			54	HP Snap On	1948267128		+	+
			22	[J] M	1944267008		-	-
NOVOPRESS	ECO301	1948267163	28	[J] M	1944267011	ZB 303	-	-
			35	HP Snap On	1948267124		+	+
			42	HP Snap On	1948267126		+	+
			54	HP Snap On	1948267128		+	+
			76,1	HP	1948267100		-	-
			88,9	HP	1948267102		-	-
ACO401 ACO403	ACO401	1948267151 1948267209	108	HP	1948267098	1948267166	-	-

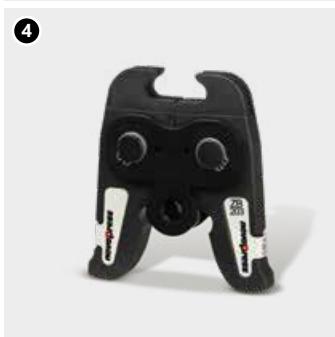
[J] - two segment jaw, other elements are press collars and may need additional adapter to combine with press machines

## NOVOPRESS Tools:

1. ACO203XL press tool
2. PB2 jaws M22 – 28 mm
3. HP collar 35 – 54 Snap On



4. ZB 203 adapter



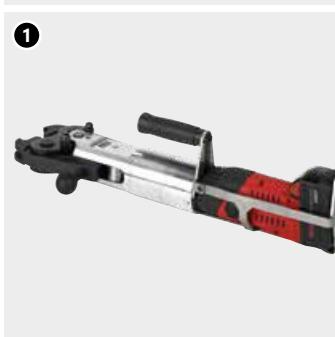
1. ECO 301 press tool
2. PB3 jaws M22–28 mm
3. HP collar 35 – 54 Snap On



4. ZB 303 adapter



1. ACO401 press tool
2. ACO403 press tool
3. HP collar 76,1 – 108 Snap On



## Installation joints



### ① Cutting pipes

Pipes must be cut perpendicularly to the axis, using pipe cutter. Cut pipes perpendicularly to the axis using a roll pipe cutter (breaking incompletely cut pipe sections is prohibited). You may also use other tools, such as hand saws and electric saws designed for cutting carbon or stainless steel, provided that the cut is made perpendicularly and the edges of the pipe are not chipped. Do not use torches or cutting discs for pipe cutting, which can generate significant amounts of heat, angle grinders, etc.



### ② Bevelling

Use a manual chamfer (for bigger diameters – a semi-round steel file) to chamfer the internal and external edge of the pipe, removing all chips, which could potentially damage the O-Ring during assembly.



### ③ Control

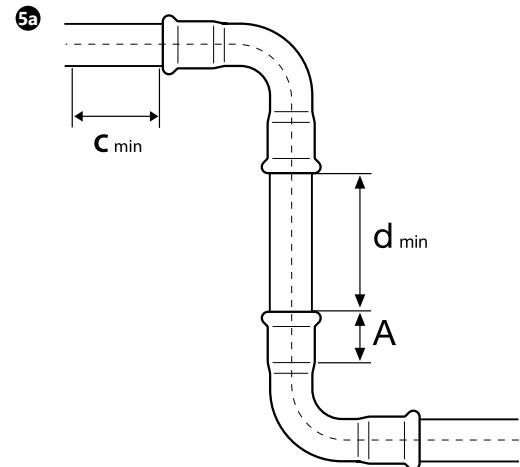
Prior to assembly, visually inspect the presence and condition of the O-Ring. Check, if there are no chips or metal shavings or other pollutions on the pipe and the fitting, which could damage the seal during installation. Make sure if the distance between neighbouring fittings is above the permissible ( $d_{min}$ ).



#### 4 Installing pipe and fitting

Before pressing, insert the pipe into the fitting up to the marked depth (slight rotation permissible). Do not use lubricants, greases or fats when mounting the pipe (water or a soap solution is permissible – recommended for pressure tests conducted with compressed air).

When mounting multiple joints at the same time (mounting pipes inside fittings), before pressing the following joints, inspect the depth of mount marked on the pipe.



$A$  – pipe insert depth,  
 $d_{\min}$  – minimum installation  
 distance between fittings  
 $c_{\min}$  – minimum distance of fitting from the wall

#### 5 Marking the insert depth

To achieve sufficient joint strength, maintain correct insert depth A (Tab. 3, Fig. 5a). The sufficient insert distance should be marked on the pipe (or the fitting) with a marker. After performing the pressing, the marking must still be visible just by the fitting's edge. Appropriate insert depth is crucial for resistance of joint for stretching, after pressing the O-Ring.

**TAB. 3 PIPE INSERT DEPTH AND MINIMUM INSTALLATION SPACES**

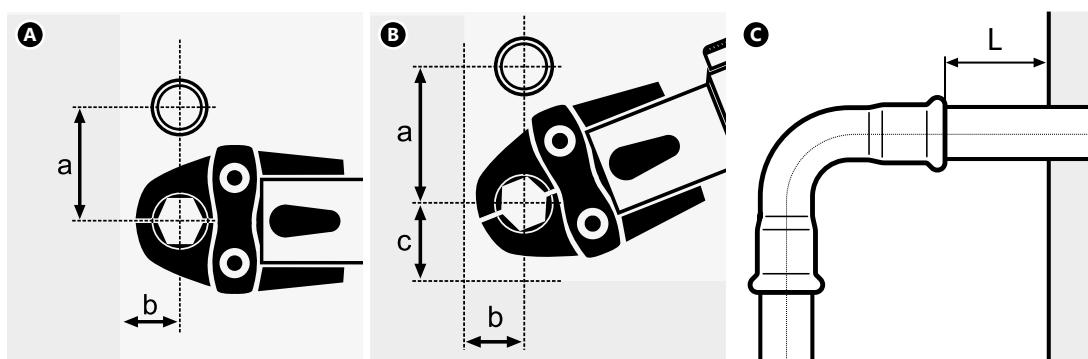
DN	$\emptyset$	Insert depth	Minimum distance between two pressed joints	Minimum pipe length
	[mm x mm]	A [mm]	$d_{min}$ [mm]	$d_{min} + 2 \times A$ [mm]
<b>20</b>	22x1,2	21	10	52
<b>25</b>	28x1,2	23/46*	10	62
<b>32</b>	35x1,5	26/52*	10	80
<b>40</b>	42x1,5	30/60*	20	90
<b>50</b>	54x1,5	35/70*	20	90
<b>65</b>	76,1x2,0	55/54*	40	165
<b>80</b>	88,9x2,0	63/64*	50	186
<b>100</b>	108x2,0	77/74*	60	234

\* applies to Groove type couplings

**TAB. 4 INSTALLATION DISTANCES**

DN	$\emptyset$	Fig. A		Fig. B			Fig. C
	[mm x mm]	a	b	a	b	c	
<b>20</b>	22x1,2	65	25	80	31	35	40
<b>25</b>	28x1,2	75	25	80	31	35	60
<b>32*</b>	35x1,5	115	75	115	75	75	70
<b>40*</b>	42x1,5	120	75	115	75	75	70
<b>50*</b>	54x1,5	200	85	120	85	85	70
<b>65*</b>	76,1x2,0	250	170	200	170	190	80
<b>80*</b>	88,9x2,0	250	170	250	170	210	90
<b>100*</b>	108x2,0	250	170	250	170	210	100

\* applies to press collars





## 6 Pressing

Before starting any works, read all suitable instruction manuals and verify the proper operation of your tools. Use press tools and jaws recommended by KAN. Select the size of your press jaw basing on the diameter of the joint. Place the jaws on the joint so that its notch embraces the protruding part of the fitting (the space where the O-Ring is located). After starting the press, the process takes place automatically and cannot be stopped. If, for any reason, the process of pressing is stopped, the joint needs to be disassembled (cut off) and a new one needs to be executed. If the installer has press tools and jaws not supplied by the KAN-therm, the possibility of using them should be consulted with KAN.

### Pipe bending (for diameters up to Ø28)

If needed, „cold” bending may be performed, on the condition of maintaining minimum bend radius:

$$R_{\min} \geq 3,5 \times D$$

For diameters bigger than 28 mm use available bends and elbows.

For pipes bending, use manual, hydraulic or electrical bender. The pipes should not be „hot” bent.

### Threaded joints

KAN-therm Sprinkler system also includes external and internal thread elements, which serve the purpose of connecting other threaded elements of the system (such as sprinklers, valves or other). External and internal threads are manufactured according to DIN 2999 / ISO 7/1 (taper thread). It is recommended to perform threaded connection before pressing the fitting, not to stress the pressed joint.

## General information regarding system installation

### Fitting pipelines

While installing KAN-therm Sprinkler System, care must be taken not to overstress the pipelines network, while standby, as well as during an emergency. A/C channels or cable racks should not be placed above the sprinkler pipe.

In case if design or structural reasons make it impossible to avoid the sprinkler pipe crossing other system elements, such as A/C channels or cable racks, the sprinkler system should be secured from over stressing, using additional, certified fixture elements.

The required space between fixtures is provided in the table. Fixture distance from pipe ending must not exceed 90 cm.



DN	Pipe dimensions External Ø [mm]	Max clamp spacing [m]	
		DIN 1988-2	CEA 4001 (VdS)
20	22	2	2
25	28	2,25	2
32	35	2,75	2
40	42	3	2
50	54	3,5	2
65	76,1	4,25	2
80	88,9	4,75	2
100	108	5	2

KAN-therm Sprinkler maximal clamp distances apply only, if there are no other installations (pipelines, channels) above the sprinkler system pipe.

There should be at least one clamp within at least 0,9 m from each joint. Each pipe section should be held by at least one clamp. Clamps and supports must be designed and constructed in conformity with EN 12845+A2:2010.

### Pipeline flushing

After performing the installation, the entire sprinkler system must be thoroughly flushed with treated water. The flushing is necessary for assuring proper operation of the sprinkler system and protecting it from contamination. After flushing, the installation should be emptied. After removing all materials required for flushing, sprinklers should be installed.

### Filling and deaerating pipe networks

After flushing the pipelines, they must be filled with filtered drinking water and completely deaerated.

## **Tightness test**

Pipelines of the sprinkler system must be pressure tested, in conformity with applicable guidelines, such as CEA 4001, no.17.1.1. (VdS). The test should last at least two hours at a pressure (measured at emergency valves) being a 1,5 multiple of admissible operating pressure, but not smaller than 15 bar.

Pressure decrease, e.g. due to meteorological factors, must be monitored at 24h basis.

Dry sprinkler installations must be pneumatically tested for pressure not smaller than 2,5 bar for a period of at least 24 hours. Each leak that causes a decrease of pressure greater than 0,15 bar for a period of at least 24 h, must be sealed. All detected defects, such as permanent deformations, breaks or leaks must be fixed and be tested again. During pneumatic test all leaks may be localized acoustically or utilizing foaming agents approved for contact with EPDM gaskets.

Hydrant installations should be pressure tested identically like potable water systems - test pressure 1,5x admissible operating pressure but not less than 10 bar.

## **Transport and storage**

When transporting and storing KAN-therm Sprinkler System pipes and pressed fittings, they should be kept away from damage or contamination hazards.

KAN-therm Sprinkler System elements should not be stored together with elements of other metal systems.

It is not allowed to store system elements directly on the ground (concrete or earth).

It is not allowed to store the elements in direct vicinity of chemical compounds.

Pipe bundles should be stored and transported on wooden or plastic pads (avoid direct contact with other steel elements, such as steel pipe racks).

To avoid ovalization of pipes, it is recommended to form piles not higher than 6 bundles. During transport, loading and unloading, avoid scratching or else mechanically damaging pipes and fittings - do not: throw, pull and bend.

Rooms for storing the elements must be dry (maximum permissible relative humidity must not exceed 65%). Recommended temperature for storage is in the range of 10 to 25 °C.

External pipe surfaces during storage, construction and operation must not be exposed to extensive and direct contact with humidity.

## General hydraulic dimensioning guidelines for KAN-therm Sprinkler systems

### Pressure losses

To calculate pressure loss in pipe network of sprinkler systems, Hazen-Williams formula should be applied.

$$p = \frac{6,05 \times 10^5}{C^{1,85} \times d^{4,87}} \times Q^{1,85} \times L$$

where:

p – linear pressure loss [bar]

Q – flow intensity [l/min]

d – internal pipe diameter

C – pipe constant, for KAN-therm Steel and Inox Sprinkler systems C=140

L – substitute length for pipes and fittings [m]

The formula covers linear losses on the length of the calculated section of the pipelines, as well as local losses in form of equivalent (substitute) lengths for fittings and fixtures (values of substitute lengths for fittings are shown in table below).

Designing and hydraulic dimensioning principles for sprinkler systems are defined by PN-EN 12845+A2:2010 standard. Stationary fire extinguishing units. Automatic sprinkler systems. Design, assembly and maintenance.



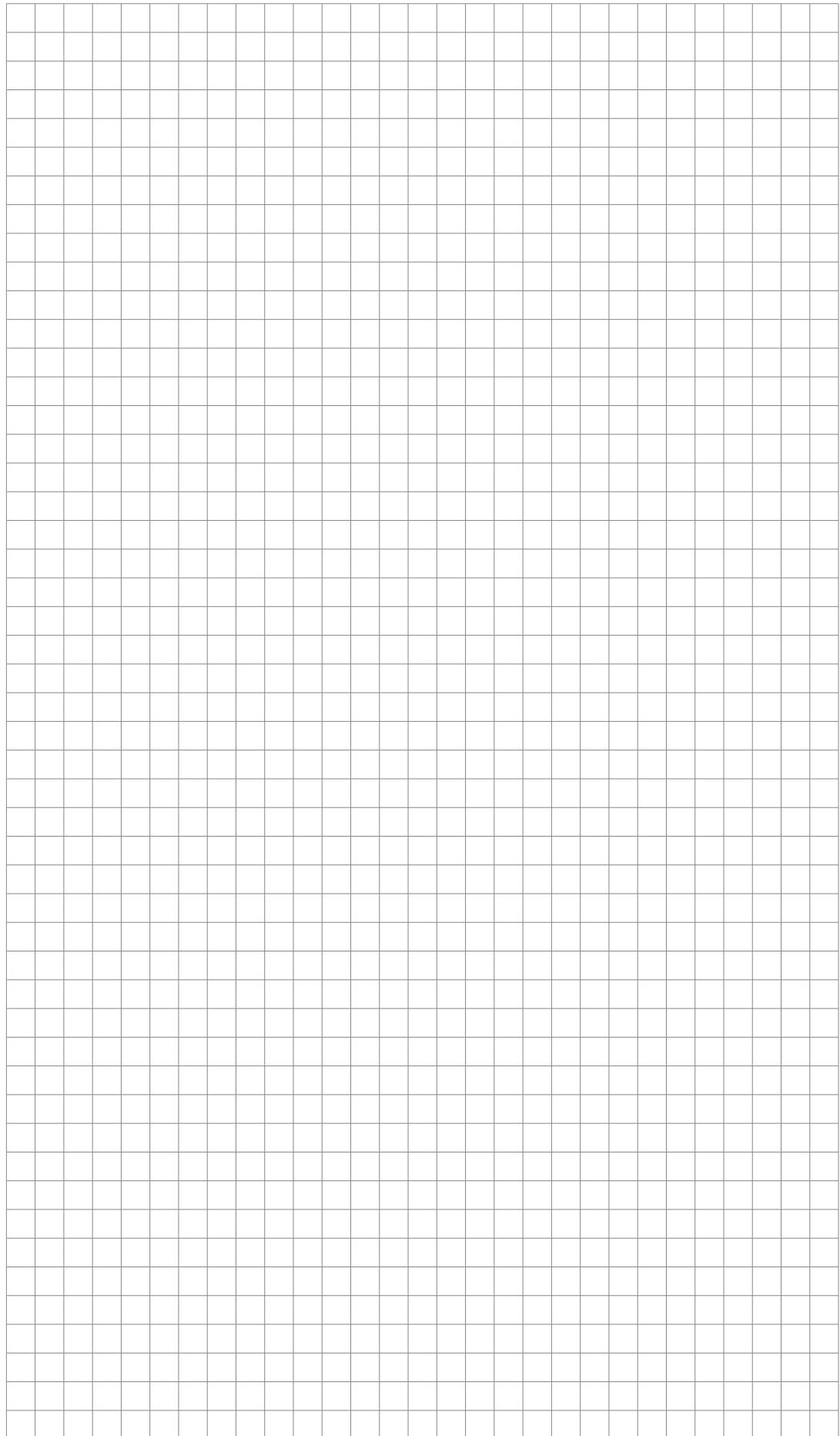
<b>Ø 22 – 54 mm</b>									
<b>Local resistance coefficients <math>\zeta</math></b>									
<b><math>\zeta</math></b>	<b>1,5</b>	<b>0,7</b>	<b>0,5</b>	<b>0,5</b>	<b>0,4</b>	<b>0,9</b>	<b>1,3</b>	<b>1,5</b>	<b>3</b>
<b>Equivalent lengths of fittings [m]</b>									
22	1,40	0,60	0,50	0,50	0,40	0,80	1,20	1,40	2,80
28	1,90	0,90	0,60	0,60	0,50	1,10	1,50	1,90	3,80
35	2,50	1,20	0,80	0,80	0,70	1,50	2,10	2,50	5,00
42	3,10	1,40	1,00	1,00	0,90	1,80	2,60	3,10	6,20
54	4,00	1,80	1,30	1,30	1,10	2,30	3,30	4,00	8,00

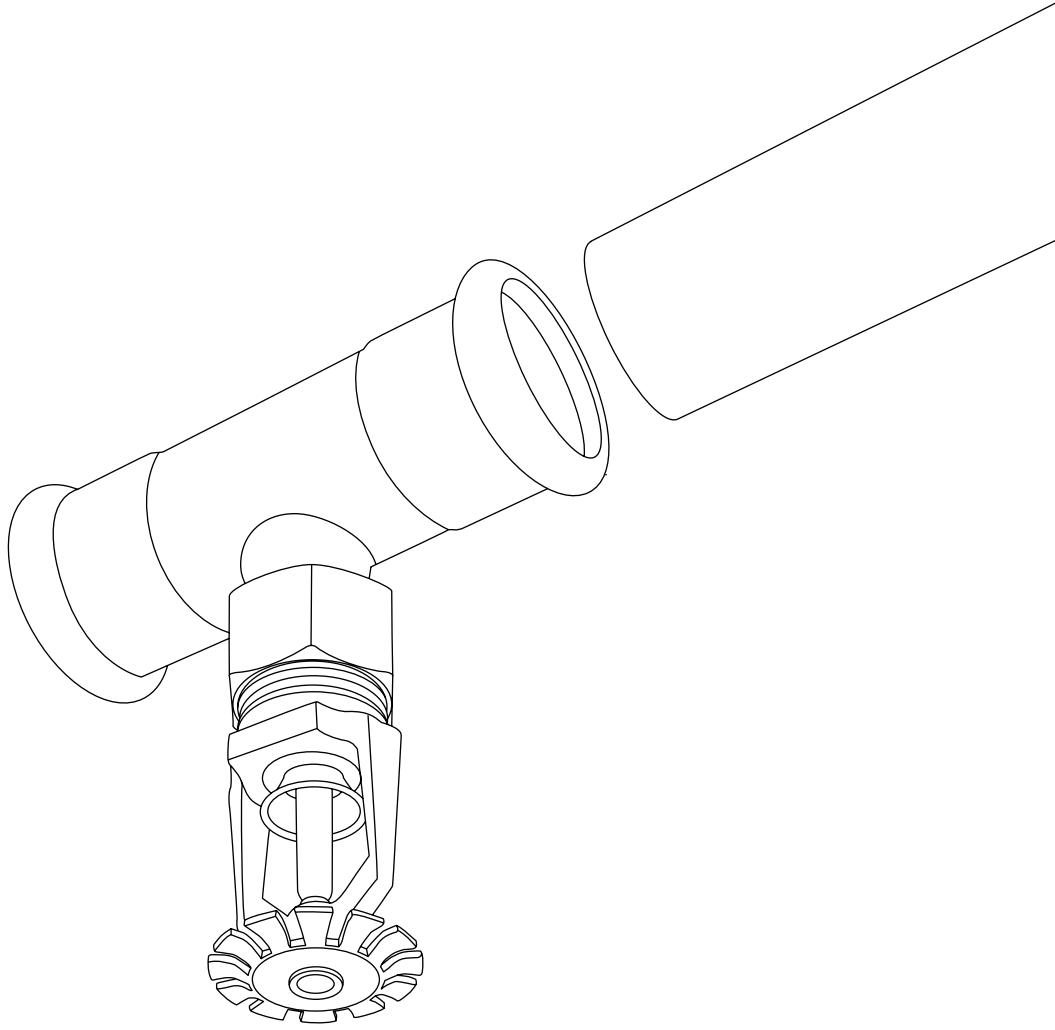
<b>Ø 76,1 – 108 mm</b>									
<b>Local resistance coefficients <math>\zeta</math></b>									
<b><math>\zeta</math></b>	<b>1,3</b>	<b>0,6</b>	<b>0,4</b>	<b>0,5</b>	<b>0,1</b>	<b>1,0</b>	<b>1,3</b>	<b>1,5</b>	<b>3,0</b>
<b>Equivalent lengths of fittings [m]</b>									
76,1	6,10	2,80	1,90	2,40	0,50	4,70	6,10	7,10	14,20
88,9	7,80	3,60	2,40	3,00	0,60	6,00	7,80	9,00	18,00
108	10,60	4,90	3,30	4,10	0,80	8,20	10,60	12,30	24,60

**TAB. 5 PRESSURE LOSSES IN ELASTIC HOSES AND EQUIVALENT PIPE LENGTHS CORRESPONDING TO VDS SPECIFICATIONS**

Length [mm]	Sprinkler joint type	Sprinkler connector	Outside Ø	Pressure losses	Equiv. pipe length
			[mm]	[bar]	[m]
<b>1000</b>	straight	Rp 1/2"	Ø22	0,9	8
<b>1500</b>	straight	Rp 1/2"	Ø22	1,3	12
<b>1000</b>	straight	Rp 1/2"	Ø28	0,5	8
<b>1500</b>	straight	Rp 1/2"	Ø28	0,8	11
<b>800</b>	degree 90°	Rp 1/2"	Ø22	0,8	8
<b>1000</b>	degree 90°	Rp 1/2"	Ø22	0,9	8
<b>1500</b>	degree 90°	Rp 1/2"	Ø22	1,3	12
<b>800</b>	degree 90°	Rp 1/2"	Ø28	0,5	8
<b>1000</b>	degree 90°	Rp 1/2"	Ø28	0,5	8
<b>1500</b>	degree 90°	Rp 1/2"	Ø28	0,8	11

## NOTES

A large, empty grid consisting of approximately 20 horizontal rows and 20 vertical columns, designed for writing notes.



## SYSTEM KAN-therm

# Steel Sprinkler

### **Application and operating conditions**

KAN-therm Steel Sprinkler System is designed for constructing pipelines (distributing or splitting conduits) of stationary water sprinkler systems installed in small or medium fire hazard areas (LH, OH1, OH2, OH3 and up to OH 4 - in reference to exhibition rooms, theatres and concert halls) (according to VdS CEA 4001 guidelines).

KAN-therm Steel Sprinkler is also suitable for performing indoor, permanently filled with water, non-flow\* (until fire fighting action), fully separated or single-side connected to potable water system hydrant installations.

Check local regulations before commencing any work.

Application in other fire extinguishing systems and dry sprinkler systems is prohibited.

\*As non-flow hydrant installations with no intake points other than hydrant valves are understood, and the water flow occurs only during the fire fighting operation and / or annual performance tests, in accordance with EN 671-3: 2008 Fixed fire fighting equipment. Internal hydrants. Part 3: Maintenance of indoor hydrants with semi-rigid hose and indoor hydrants with flat folded hose.

System pipes and fittings hold certificates issued by Fire Protection Scientific Research Centre CNBOP as well as VdS and FM.



The installation should be designed and constructed according to guidelines included in this document, as well as with applicable standards and regulations.

Designing, assembly and commissioning of the sprinkler system is defined by PN-EN 12845:2008 standard. Stationary fire extinguishing units. Automatic sprinkler units. Design, assembly and maintenance.

Maximum operating pressure of the pipes and fittings is:

- for 22 – 54 diameters 16,0 bar,
- for 76,1 diameter 12,5 bar,
- for 88,9 and 108 diameters 10,0 bar.

## KAN-therm Steel Sprinkler System - carbon steel pipes



KAN-therm Steel Sprinkler System pipes for water sprinkler installations are precise carbon steel no. 1.0031 (EN10305-3 compliant) pipes. They are made of cold rolled strip, galvanized using the Sendzimir method of coating the metal plate with zinc by immersing it in electrolytic zinc, after which the zinc is applied on both sides simultaneously. This means the pipe is protected by zinc layer on inside and outside. The zinc layer is never less than 20 µm thick. The Sendzimir galvanization is known for guaranteeing particularly good adherence and high resistance to corrosion.

### Fire environment properties

KAN-therm Steel Sprinkler System carbon steel pipes may be classified as class A incombustible materials, according to DIN 4102, part 1.

TAB. 1 TECHNICAL DETAILS OF PIPES

DN	Outside diameter x wall thickness	Inside diameter	Unit mass	Water capacity
	[mm] x [mm]	[mm]	[kg/m]	[dm³/m]
20	22 x 1,5	19,0	0,761	0,284
25	28 x 1,5	25,0	0,980	0,491
32	35 x 1,5	32,0	1,241	0,804
40	42 x 1,5	39,0	1,542	1,195
50	54 x 1,5	51,0	1,999	2,043
65	76,1 x 2,0	72,1	3,503	4,083
80	88,9 x 2,0	84,9	4,412	5,661
100	108 x 2,0	104,0	5,382	8,495

**TAB 2. KAN-THERM STEEL SPRINKLER PIPES FOR FIRE FIGHTING INSTALLATIONS**

<b>Material</b>	ULC („Ultra Light Carbon“) galvanized (Sendzimir method) material no. 1.0031 acc. to EN 10305-3
<b>Outside diameter tolerance</b>	acc. to EN10305-3
<b>Thermal expansion coefficient</b>	0,0108 mm/m at $\Delta T = 1K$
<b>Minimum bend radius (for diameters up to Ø28 mm)</b>	3,5 × pipe outside diameter (up to -10°C)
<b>Delivery</b>	6 m $\pm$ 50 mm lengths
<b>Marking</b>	name or manufacturer label, material identification, outside diameter x wall thickness, approval no., manufacture date
<b>Zinc layer</b>	at least 20 $\mu m$ . The pipe joints are extra galvanized.
<b>Max. operating pressure</b>	16 bar (22-54 mm); 12,5 bar (76,1 mm); 10 bar (88,9-108 mm)

## KAN-therm Steel Sprinkler System - pressed carbon steel couplings

KAN-therm Steel Sprinkler System pressed couplings are made of material no. 1.0034 [34-2 steel] carbon steel. They are rust protected by the applied zinc layer (8-15  $\mu m$ ). The couplings are equipped with EPDM rubber sealing ring (O-Ring). The DN20 - 50 O-Rings feature non-pressed joints detection function LBP (Leak Before Press).

### Coupling diameter range DN20 - DN100



# KAN-therm Steel Sprinkler System - assortment

## Both side Zinc coated carbon steel pipe

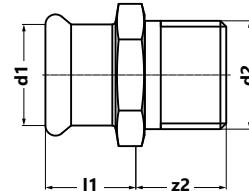
**GROUP: J**



Size	New code	*	Code	6/		UM	Price EUR/UM
22x1,5	<b>1530207013</b>		<b>6241114S</b>	6	360	m	
28x1,5	<b>1530207014</b>		<b>6241125S</b>	6	300	m	
35x1,5	<b>1530207016</b>		<b>6241136S</b>	6	180	m	
42x1,5	<b>1530207018</b>		<b>6241147S</b>	6	150	m	
54x1,5	<b>1530207020</b>		<b>6241158S</b>	6	90	m	
76,1x2	<b>1530207022</b>		<b>6241378S</b>	6	-	m	
88,9x2	<b>1530207010</b>		<b>6241389S</b>	6	-	m	
108x2	<b>1530207024</b>		<b>6241391S</b>	6	-	m	

## Male connector

**GROUP: I**



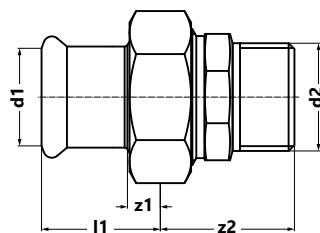
Size	l1	z2	New code	*	Code			UM	Price EUR/UM
22 R1½"	21	22	<b>1511045002</b>		<b>6241015S</b>	10	70	pc.	
22 R¾"	21	23	<b>1511045003</b>		<b>6240135S</b>	10	100	pc.	
22 R1"	21	29	<b>1511045001</b>		<b>6241026S</b>	10	60	pc.	
28 R¾"	23	23	<b>1511042000</b>		<b>6249852S</b>	10	60	pc.	
28 R1"	23	25	<b>1511045004</b>		<b>6240146S</b>	10	60	pc.	
35 R1"	26	27	<b>1509045021</b>		<b>6341247S</b>	10	40	pc.	
35 R1¼"	26	29	<b>1511045005</b>		<b>6240157S</b>	10	40	pc.	
42 R1½"	30	29	<b>1511045006</b>		<b>6240168S</b>	4	24	pc.	
54 R2"	35	34	<b>1511045007</b>		<b>6240179S</b>	4	12	pc.	
76,1 R2½"	55	42	<b>1511045000</b>	**	<b>6302823S</b>	2	-	pc.	
88,9 R3"	63	46	<b>1511045008</b>	**	<b>6302825S</b>	2	-	pc.	

coil   bar   pipes in tube   bag   carton box   pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Male union connector

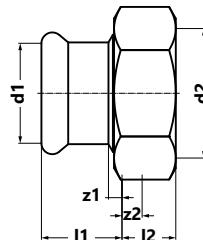
**GROUP: I**



Size	I1	z1	z2	New code	*	Code	Box	Bag	UM	Price EUR/UM
22 R3/4"	30	9	40	<b>1511272000</b>		<b>6240916S</b>	2	40	pc.	
28 R1"	31	8	44	<b>1511272001</b>		<b>6240927S</b>	2	30	pc.	
35 R1 1/4"	34	8	48	<b>1511272002</b>		<b>6240938S</b>	2	20	pc.	
42 R1 1/2"	41	11	47	<b>1511272003</b>		<b>6240949S</b>	2	16	pc.	
54 R2"	47	12	53	<b>1511272004</b>		<b>6240951S</b>	2	10	pc.	

## Female half union with flat gasket

**GROUP: I**



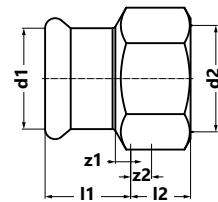
Size	I1	I2	z1	z2	New code	*	Code	Box	Bag	UM	Price EUR/UM
22 G1"	30	10	9	2	<b>1511050001</b>	** -		10	60	pc.	
28 G1 1/4"	31	10	8	2	<b>1511050002</b>	** -		10	40	pc.	
35 G1 1/2"	34	11	8	2	<b>1511050003</b>	** -		4	32	pc.	
42 G1 3/4"	41	11	11	2	<b>1511050004</b>	** -		4	12	pc.	
54 G2 3/8"	47	11	12	3	<b>1511050005</b>	** -		4	8	pc.	



\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Female connector

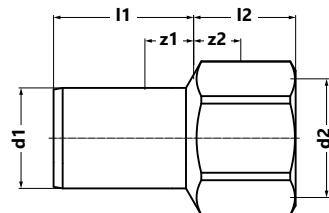
**GROUP: I**



Size	I1	I2	z1	z2	New code	*	Code	Box	Carton	UM	Price EUR/UM
22 Rp1/2"	22	14	1	0	1509044042		6302708S	10	100	pc.	
22 Rp3/4"	23	20	2	4	1511044001		6240102S	10	100	pc.	
28 Rp1/2"	24	14	1	1	1511044006		6240113S	10	60	pc.	
28 Rp3/4"	24	17	1	0	1511044005		6249830S	10	60	pc.	
28 Rp1"	26	23	3	4	1511044002		6240124S	10	60	pc.	
35 Rp1/2"	30	12	4	1	1511044000	**	6340917S	10	40	pc.	
35 Rp3/4"	28	15	2	3	1511044011	**	-	10	40	pc.	
35 Rp1"	33	13	7	0	1509044029	**	6340939S	10	40	pc.	
35 Rp1 1/4"	28	22	2	7	1511044007		6241004S	10	30	pc.	
42 Rp1 1/2"	32	22	2	6	1511044003		6302721S	10	40	pc.	
54 Rp2"	37	26	2	8	1511044004		6302723S	10	40	pc.	

## Female nipple connector

**GROUP: I**



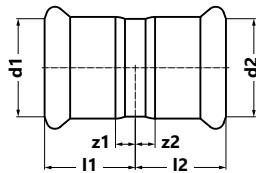
Size	I1	I2	z1	z2	New code	*	Code	Box	Carton	UM	Price EUR/UM
22 Rp1/2"	29	21	8	6	1511076000		6240960S	10	70	pc.	
22 Rp3/4"	29	24	8	8	1511076001		6240971S	10	100	pc.	

coil      bar      pipes in tube      bag      carton box      pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Coupling

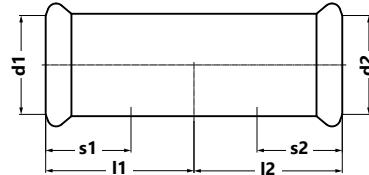
**GROUP: I**



Size	I1/I2	z1/z2	New code	*	Code			UM	Price EUR/UM
22	28	7	<b>1511245001</b>		<b>6240003S</b>	10	80	pc.	
28	30	7	<b>1511245002</b>		<b>6240014S</b>	10	60	pc.	
35	33	7	<b>1511245003</b>		<b>6240025S</b>	10	40	pc.	
42	38	8	<b>1511245004</b>		<b>6240036S</b>	4	24	pc.	
54	43	8	<b>1511245005</b>		<b>6240047S</b>	4	16	pc.	
76,1	63	8	<b>1511245006</b>		<b>6206200S</b>	2	-	pc.	
88,9	72	9	<b>1511245007</b>		<b>6206211S</b>	2	-	pc.	
108	86	9	<b>1511245000</b>		<b>6206222S</b>	2	-	pc.	

## Slip coupling

**GROUP: I**



Size	I1/I2	s1/s2	New code	*	Code			UM	Price EUR/UM
22	42	25	<b>1511080001</b>		<b>6240058S</b>	10	60	pc.	
28	46	30	<b>1511080002</b>		<b>6240069S</b>	10	40	pc.	
35	52	30	<b>1511080003</b>		<b>6240071S</b>	10	20	pc.	
42	61	40	<b>1511080004</b>		<b>6240080S</b>	4	16	pc.	
54	70	40	<b>1511080005</b>		<b>6240091S</b>	4	8	pc.	
76,1	115	60	<b>1511080006</b>		<b>6206233S</b>	2	-	pc.	
88,9	131	70	<b>1511080007</b>		<b>6206244S</b>	2	-	pc.	
108	151	80	<b>1511080000</b>		<b>6206255S</b>	2	-	pc.	



coil bar pipes in tube



bag carton box

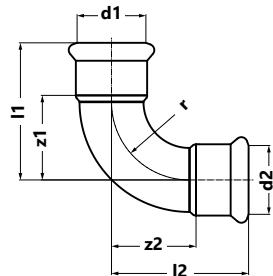


pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Elbow 90°

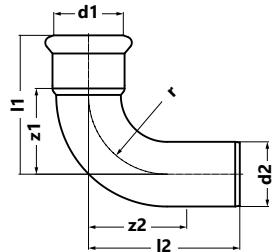
**GROUP: I**



Size	I1/I2	z1/z2	r	New code	*	Code	Box	Carton	UM	Price EUR/UM
22	51	30	27	<b>1511068020</b>		<b>6240181S</b>	10	60	pc.	
28	61	38	34	<b>1511068021</b>		<b>6240190S</b>	10	30	pc.	
35	72	46	42	<b>1511068022</b>		<b>6240201S</b>	10	10	pc.	
42	87	57	51	<b>1511068023</b>		<b>6240212S</b>	2	16	pc.	
54	105	70	65	<b>1511068024</b>		<b>6240223S</b>	2	8	pc.	
76,1	155	100	92	<b>1511068025</b>		<b>6208004S</b>	2	-	pc.	
88,9	179	116	107	<b>1511068026</b>		<b>6208048S</b>	2	-	pc.	
108	216	139	130	<b>1511068019</b>		<b>6208059S</b>	2	-	pc.	

## Nipple elbow 90°

**GROUP: I**



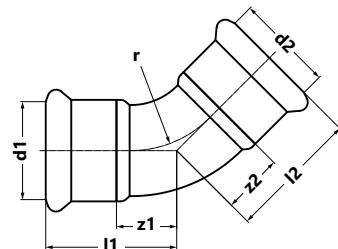
Size	I1	I2	z1	z2	r	New code	*	Code	Box	Carton	UM	Price EUR/UM
22	51	58	30	37	27	<b>1511068028</b>		<b>6240410S</b>	10	60	pc.	
28	61	66	38	43	34	<b>1511068029</b>		<b>6240421S</b>	10	30	pc.	
35	72	76	46	50	42	<b>1511068030</b>		<b>6240432S</b>	10	10	pc.	
42	87	93	57	63	51	<b>1511068031</b>		<b>6240443S</b>	2	8	pc.	
54	105	111	70	76	65	<b>1511068032</b>		<b>6240454S</b>	2	6	pc.	
76,1	155	168	100	113	92	<b>1511068033</b>		<b>6208061S</b>	2	-	pc.	
88,9	179	193	116	130	107	<b>1511068034</b>		<b>6208070S</b>	4	-	pc.	
108	216	233	139	156	130	<b>1511068027</b>		<b>6208081S</b>	4	-	pc.	

coil   
 bar   
 pipes in tube   
 bag   
 carton box   
 pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Elbow 45°

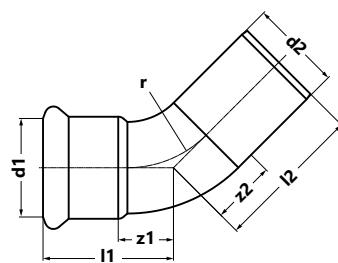
**GROUP: I**



Size	I1/I2	z1/z2	r	New code	*	Code	bag	box	UM	Price EUR/UM
22	35	14	27	<b>1511068004</b>		<b>6240511S</b>	10	70	pc.	
28	40	17	34	<b>1511068005</b>		<b>6240520S</b>	10	40	pc.	
35	46	20	42	<b>1511068006</b>		<b>6240531S</b>	5	25	pc.	
42	56	26	51	<b>1511068007</b>		<b>6240542S</b>	2	16	pc.	
54	67	32	65	<b>1511068008</b>		<b>6240553S</b>	2	8	pc.	
76,1	101	46	92	<b>1511068009</b>		<b>6208125S</b>	4	-	pc.	
88,9	116	53	107	<b>1511068010</b>		<b>6208136S</b>	4	-	pc.	
108	139	62	130	<b>1511068003</b>		<b>6208147S</b>	2	-	pc.	

## Nipple elbow 45°

**GROUP: I**



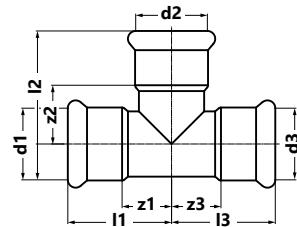
Size	I1	I2	z1	z2	r	New code	*	Code	bag	box	UM	Price EUR/UM
22	35	42	14	21	27	<b>1511068012</b>		<b>6240465S</b>	10	60	pc.	
28	40	46	17	23	34	<b>1511068013</b>		<b>6240476S</b>	10	40	pc.	
35	46	51	20	25	42	<b>1511068014</b>		<b>6240487S</b>	5	25	pc.	
42	56	63	26	33	51	<b>1511068015</b>		<b>6240498S</b>	4	16	pc.	
54	67	73	32	38	65	<b>1511068016</b>		<b>6240509S</b>	2	8	pc.	
76,1	101	114	46	59	92	<b>1511068017</b>		<b>6208092S</b>	2	-	pc.	
88,9	116	130	53	67	107	<b>1511068018</b>		<b>6208103S</b>	2	-	pc.	
108	139	157	62	80	130	<b>1511068011</b>		<b>6208114S</b>	2	-	pc.	



\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Tee

GROUP: I



Size	I1/I3	I2	z1/z3	z2	New code	*	Code			UM	Price EUR/UM
22	40	49	19	28	<b>1511257001</b>		<b>6240564S</b>	10	40	pc.	
28	45	54	22	31	<b>1511257002</b>		<b>6240575S</b>	10	30	pc.	
35	52	60	26	34	<b>1511257003</b>		<b>6240586S</b>	5	15	pc.	
42	61	67	31	37	<b>1511257004</b>		<b>6240597S</b>	4	8	pc.	
54	71	78	36	43	<b>1511257005</b>		<b>6240608S</b>	2	6	pc.	
76,1	115	110	60	55	<b>1511257006</b>		<b>6206442S</b>	2	-	pc.	
88,9	130	128	67	65	<b>1511257007</b>		<b>6206453S</b>	2	-	pc.	
108	155	153	78	76	<b>1511257000</b>		<b>6206464S</b>	2	-	pc.	



coil  
bar  
pipes in tube



bag  
carton box

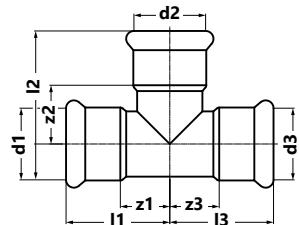


pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Reducing tee

GROUP: I



Size	I1/I3	I2	z1/z3	z2	New code	*	Code			UM	Price EUR/UM
22x28x22	40	52	19	29	<b>1511260007</b>		<b>6240718S</b>	10	40	pc.	
28x22x28	45	52	22	31	<b>1511260008</b>		<b>6240729S</b>	10	30	pc.	
35x22x35	52	55	26	34	<b>1511260009</b>		<b>6240731S</b>	5	20	pc.	
35x28x35	52	57	26	34	<b>1511260010</b>		<b>6240740S</b>	10	20	pc.	
42x22x42	60	58	30	37	<b>1511260011</b>		<b>6240751S</b>	4	12	pc.	
42x28x42	60	60	30	37	<b>1511260012</b>		<b>6240762S</b>	4	12	pc.	
42x35x42	60	63	30	37	<b>1511260013</b>		<b>6240773S</b>	4	12	pc.	
54x22x54	71	64	36	43	<b>1511260014</b>		<b>6240784S</b>	2	8	pc.	
54x28x54	71	66	36	43	<b>1511260015</b>		<b>6240795S</b>	2	8	pc.	
54x35x54	71	69	36	43	<b>1511260016</b>		<b>6240806S</b>	2	8	pc.	
54x42x54	71	73	36	43	<b>1511260017</b>		<b>6240817S</b>	2	8	pc.	
76,1x22x76,1	115	68	60	47	<b>1509260043</b>	**	<b>6303371S</b>	2	-	pc.	
76,1x28x76,1	115	85	60	62	<b>1511260018</b>	**	<b>6303373S</b>	2	-	pc.	
76,1x35x76,1	115	87	60	61	<b>1511260019</b>	**	<b>6303375S</b>	2	-	pc.	
76,1x42x76,1	115	97	60	67	<b>1511260020</b>	**	<b>6303377S</b>	2	-	pc.	
76,1x54x76,1	115	110	60	75	<b>1511260021</b>		<b>6206475S</b>	2	-	pc.	
88,9x22x88,9	130	76	67	55	<b>1509260053</b>	**	<b>6303379S</b>	2	-	pc.	
88,9x28x88,9	130	92	67	69	<b>1511260025</b>	**	<b>6303381S</b>	2	-	pc.	
88,9x35x88,9	130	97	67	71	<b>1509260051</b>	**	<b>6303383S</b>	2	-	pc.	
88,9x42x88,9	130	105	67	75	<b>1511260022</b>	**	<b>6303385S</b>	2	-	pc.	
88,9x54x88,9	130	117	67	82	<b>1511260023</b>	**	<b>6303387S</b>	2	-	pc.	
88,9x76,1x88,9	130	117	67	62	<b>1511260024</b>		<b>6206486S</b>	2	-	pc.	
108x22x108	155	85	78	64	<b>1511260000</b>	**	<b>6303389S</b>	2	-	pc.	
108x28x108	155	102	78	79	<b>1511260001</b>	**	<b>6303391S</b>	2	-	pc.	
108x35x108	155	107	78	81	<b>1511260002</b>	**	<b>6303393S</b>	2	-	pc.	
108x42x108	155	115	78	85	<b>1511260003</b>	**	<b>6303395S</b>	2	-	pc.	
108x54x108	155	128	78	93	<b>1511260004</b>	**	<b>6303397S</b>	2	-	pc.	
108x76,1x108	155	128	78	73	<b>1511260005</b>	**	<b>6303399S</b>	2	-	pc.	
108x88,9x108	155	137	78	82	<b>1511260006</b>		<b>6206497S</b>	2	-	pc.	



coil  
bar  
pipes in tube



bag  
carton box

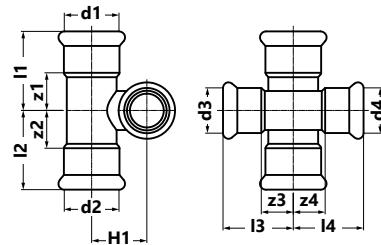


pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Pipe cross

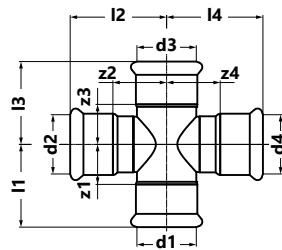
**GROUP: I**



Size	I1/I3	I2/I4	z1/z3	z2/z4	H1	New code	*	Code	Box	UM	Price EUR/UM
28x22x22x28	45	40	22	19	31	<b>1511057000</b>	*	<b>6240828S</b>	10	20	pc.

## Crossing

**GROUP: I**



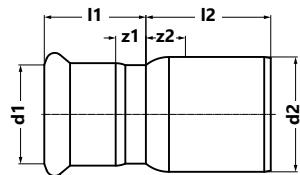
Size	I1/I3	I2/I4	z1/z3	z2/z4	New code	*	Code	Box	UM	Price EUR/UM
35x35x35x35	52	60	26	34	<b>1511057002</b>	**	-	2	8	pc.
42x42x42x42	61	67	31	37	<b>1511057003</b>	**	-	2	8	pc.
54x54x54x54	71	78	36	43	<b>1511057004</b>	**	-	-	4	pc.
35x28x35x28	52	57	26	34	<b>1511057005</b>	**	-	2	14	pc.
42x28x42x28	61	60	31	37	<b>1511057006</b>	**	-	2	8	pc.
54x28x54x28	71	66	36	43	<b>1511057001</b>	**	<b>6341027S</b>	-	4	pc.



\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Nipple reducer

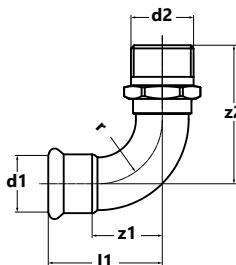
**GROUP: I**



Size	l1	l2	z1	z2	New code	*	Code	bag	box	UM	Price EUR/UM
28x22	33	33	12	10	<b>1511221006</b>		<b>6240234S</b>	10	80	pc.	
35x22	30	41	9	15	<b>1511221007</b>		<b>6240245S</b>	10	50	pc.	
35x28	36	34	13	8	<b>1511221008</b>		<b>6240256S</b>	10	60	pc.	
42x22	32	51	11	21	<b>1511221013</b>		<b>6246651S</b>	5	30	pc.	
42x28	32	51	9	21	<b>1511221014</b>		<b>6240267S</b>	5	30	pc.	
42x35	39	41	13	11	<b>1511221009</b>		<b>6240278S</b>	4	24	pc.	
54x22	34	63	13	28	<b>1511221010</b>		<b>6240289S</b>	4	16	pc.	
54x28	33	58	10	23	<b>1511221011</b>		<b>6240291S</b>	4	16	pc.	
54x35	38	57	12	22	<b>1511221015</b>		<b>6240300S</b>	10	30	pc.	
54x42	44	52	14	17	<b>1511221012</b>		<b>6240993S</b>	4	16	pc.	
76,1x42	50	97	20	42	<b>1511221002</b>		<b>6206387S</b>	2	-	pc.	
76,1x54	55	86	20	31	<b>1511221003</b>		<b>6206398S</b>	2	-	pc.	
88,9x54	54	101	19	38	<b>1511221004</b>		<b>6206409S</b>	2	-	pc.	
88,9x76,1	68	90	13	27	<b>1511221005</b>		<b>6206411S</b>	2	-	pc.	
108x76,1	68	120	13	43	<b>1511221000</b>		<b>6206420S</b>	2	-	pc.	
108x88,9	77	110	14	33	<b>1511221001</b>		<b>6206431S</b>	2	-	pc.	

## Male elbow 90°

**GROUP: I**



Size	l1	z1	z2	r	New code	*	Code	bag	box	UM	Price EUR/UM
22 R3/4"	51	30	62	27	<b>1511070000</b>		<b>6240366S</b>	10	60	pc.	
28 R1"	61	38	74	34	<b>1511070001</b>		<b>6240377S</b>	10	30	pc.	
35 R1 1/4"	72	46	86	42	<b>1511070002</b>		<b>6240388S</b>	10	10	pc.	
42 R1 1/2"	87	57	96	51	<b>1511070003</b>		<b>6240399S</b>	4	12	pc.	
54 R2"	105	70	116	65	<b>1511070004</b>		<b>6240401S</b>	2	8	pc.	



coil  
bar  
pipes in tube



bag  
box

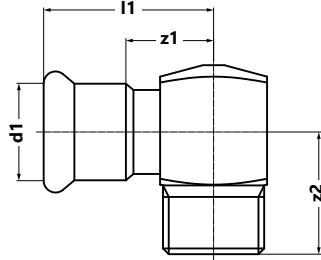


pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Short male elbow 90°

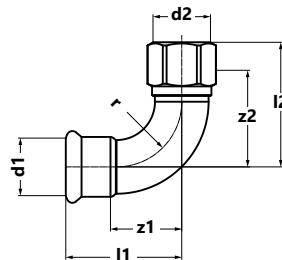
**GROUP: I**



Size	I1	z1	z2	New code	*	Code	Box	UM	Price EUR/UM
22 R <sup>3</sup> / <sub>4</sub> "	45	24	32	<b>1511070005</b>		<b>6240982S</b>	10	60	pc.

## Female elbow 90°

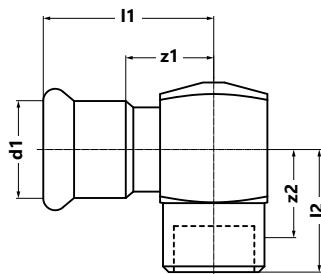
**GROUP: I**



Size	I1	I2	z1	z2	r	New code	*	Code	Box	UM	Price EUR/UM
22 Rp <sup>1</sup> / <sub>2</sub> "	51	59	30	44	27	<b>1511068000</b>		<b>6249577S</b>	10	30	pc.
22 Rp <sup>3</sup> / <sub>4</sub> "	51	59	30	43	27	<b>1511068001</b>		<b>6240964S</b>	10	30	pc.
28 Rp <sup>1</sup> / <sub>2</sub> "	61	65	38	50	34	<b>1511069000</b>		<b>6241169S</b>	5	30	pc.
28 Rp <sup>3</sup> / <sub>4</sub> "	61	65	38	49	34	<b>1511069001</b>		<b>6241171S</b>	5	30	pc.
28 Rp1"	61	70	38	51	34	<b>1511069002</b>		<b>6249588S</b>	5	30	pc.
35 Rp <sup>1</sup> / <sub>2</sub> "	72	75	46	55	42	<b>1511069003</b>		<b>6241180S</b>	5	10	pc.
35 Rp <sup>3</sup> / <sub>4</sub> "	72	75	46	54	42	<b>1511069004</b>		<b>6241061S</b>	5	10	pc.
35 Rp1"	72	75	46	56	42	<b>1511068002</b>		<b>6249599S</b>	5	10	pc.

## Short female elbow 90°

**GROUP: I**



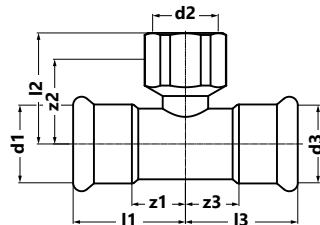
Size	I1	I2	z1	z2	New code	*	Code	Box	UM	Price EUR/UM
22 Rp <sup>1</sup> / <sub>2</sub> "	45	31	24	16	<b>1511069006</b>	*	-	10	50	pc.
28 Rp <sup>1</sup> / <sub>2</sub> "	51	35	28	20	<b>1511069005</b>	*	-	5	30	pc.
35 Rp <sup>1</sup> / <sub>2</sub> "	57	35	31	20	<b>1511069007</b>	*	-	5	10	pc.

coil   
 bar   
 pipes in tube   
 bag   
 carton box   
 pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Female tee

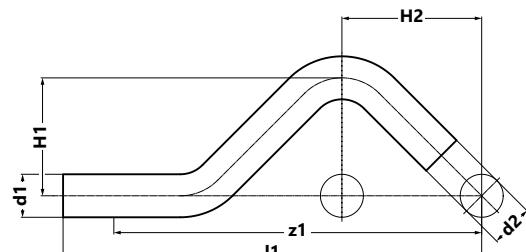
**GROUP: I**



Size	I1/I3	I2	z1/z3	z2	New code	*	Code	Box	Carton box	UM	Price EUR/UM
22 Rp1/2"	40	39	19	24	1511258003		6240619S	10	50	pc.	
22 Rp3/4"	40	41	19	25	1511258002		6240621S	10	40	pc.	
28 Rp1/2"	45	42	22	27	1511258004		6240630S	10	30	pc.	
28 Rp3/4"	45	44	22	28	1511258005		6240641S	10	30	pc.	
28 Rp1"	45	48	22	25	1511257008		6249601S	10	30	pc.	
35 Rp1/2"	52	46	26	31	1511258006		6240652S	10	20	pc.	
35 Rp3/4"	52	48	26	31	1511258007		6240663S	10	20	pc.	
35 Rp1"	52	52	26	29	1511257009		6249610S	10	20	pc.	
42 Rp1/2"	61	48	31	33	1511258008		6240674S	4	16	pc.	
42 Rp3/4"	61	50	31	34	1511258009		6240685S	4	16	pc.	
42 Rp1"	61	54	31	31	1511257010		6249621S	4	16	pc.	
54 Rp1/2"	71	54	36	39	1511258010		6240696S	2	8	pc.	
54 Rp3/4"	71	56	36	40	1511258011		6240707S	2	8	pc.	
54 Rp1"	71	60	36	37	1511258000		6241070S	2	8	pc.	
76,1 Rp3/4"	115	82	60	66	1511258012		6206508S	2	-	pc.	
88,9 Rp3/4"	130	84	67	68	1511258013		6206519S	1	-	pc.	
108 Rp3/4"	155	94	78	78	1511258001		6206521S	1	-	pc.	

## Crossover

**GROUP: I**



Size	I1	z1	H1	H2	New code	*	Code	Box	Carton box	UM	Price EUR/UM
22	178	157	44	65	1511022000		6240883S	10	50	pc.	
28	210	187	50	74	1511022001		6240894S	10	20	pc.	



coil      bar      pipes in tube

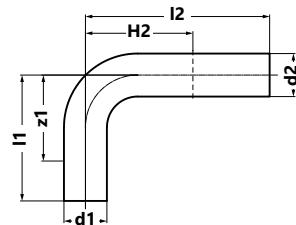


bag      carton box

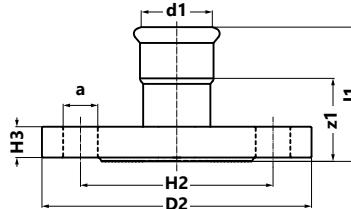


pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

**Bend 90°****GROUP: I**

Size	l1	l2	z1	H2	New code	*	Code			UM	Price EUR/UM
22	74	122	53	70	<b>1511011000</b>		<b>6240839S</b>	10	40	pc.	
28	84	122	61	80	<b>1511011001</b>		<b>6240841S</b>	10	20	pc.	
35	122	202	96	100	<b>1511011002</b>		<b>6240850S</b>	4	8	pc.	
42	152	252	122	120	<b>1511011003</b>		<b>6240861S</b>	2	4	pc.	
54	202	302	167	145	<b>1511011004</b>		<b>6240872S</b>	2	2	pc.	

**Flange PN16****GROUP: I**

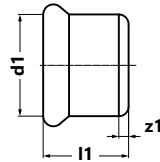
Size	l1	z1	a	H2	H3	D2	otw.	New code	*	Code			UM	Price EUR/UM
76,1 (DN65)	112	57	18	145	16	185	4	<b>1511091002</b>		<b>620659.6S</b>	4	-	pc.	
88,9 (DN80)	118	55	18	160	18	200	8	<b>1511091003</b>		<b>620660.7S</b>	2	-	pc.	
108 (DN108)	114	37	18	180	18	220	8	<b>1511091001</b>		<b>620661.8S</b>	2	-	pc.	

coil   bar   pipes in tube   bag   carton box   pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Stop end

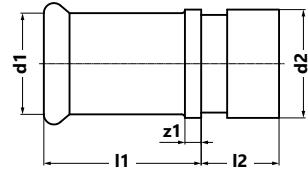
**GROUP: I**



Size	I1	z1	New code	*	Code	Box	Bag	UM	Price EUR/UM
22	24	3	<b>1511250001</b>		<b>6240311S</b>	10	240	pc.	
28	26	3	<b>1511250002</b>		<b>6240322S</b>	10	130	pc.	
35	29	3	<b>1511250003</b>		<b>6240333S</b>	5	75	pc.	
42	37	7	<b>1511250004</b>		<b>6240344S</b>	4	48	pc.	
54	42	7	<b>1511250005</b>		<b>6240355S</b>	4	32	pc.	
76,1	64	9	<b>1511250006</b>		<b>6206915S</b>	4	-	pc.	
88,9	72	9	<b>1511250007</b>		<b>6206926S</b>	4	-	pc.	
108	97	20	<b>1511250000</b>		<b>6206937S</b>	4	-	pc.	

## Coupling Steel Sprinkler/Groove

**GROUP: I**



Size	I1	I2	z1	New code	*	Code	Box	Bag	UM	Price EUR/UM
28x33,7	49	24	26	<b>1511042001</b>	**	<b>624130.1S</b>	10	30	pc.	
35x42,4	54	24	28	<b>1511042002</b>	**	<b>624134.5S</b>	10	30	pc.	
42x48,3	61	24	31	<b>1511042003</b>	**	<b>624135.6S</b>	5	20	pc.	
54x60,3	73	24	38	<b>1511042004</b>	**	<b>624136.7S</b>	5	15	pc.	
76,1x76,1	56	24	1	<b>1511042006</b>	**	<b>6340774S</b>	2	-	pc.	
88,9x88,9	76	24	13	<b>1511042007</b>	**	<b>6340785S</b>	2	-	pc.	
108x114	84	26	7	<b>1511042005</b>	**	<b>6340796S</b>	2	-	pc.	



coil bar pipes in tube



bag carton box

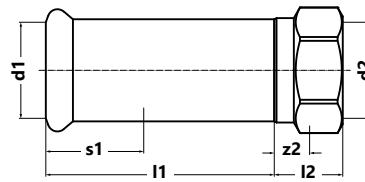


pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Female slip connector

**GROUP: I**



Size		l1	l2	z2	s1	New code	*	Code			UM	Price EUR/UM
22	Rp½"	92	22	15	21	<b>1511044008</b>	**	<b>624131.2S</b>		10	60	pc.
22	Rp¾"	97	27	17	21	<b>1511044009</b>	**	<b>624132.3S</b>		10	60	pc.
28	Rp½"	94	24	15	23	<b>1611042018</b>	**	<b>624126.8S</b>		10	40	pc.
28	Rp¾"	93	23	17	23	<b>1511044010</b>	**	<b>624127.9S</b>		10	40	pc.

## O-Ring LBP EPDM

**GROUP: I**



Size		New code	*	Code				UM	Price EUR/UM
22		<b>1509182024</b>	-				20	500	pc.
28		<b>1509182025</b>	-				20	400	pc.
35		<b>1509182026</b>	-				20	400	pc.
42		<b>1509182027</b>	-				20	300	pc.
54		<b>1509182028</b>	-				20	300	pc.

## O-Ring EPDM

**GROUP: I**



Size		New code	*	Code				UM	Price EUR/UM
76,1		<b>1609182023</b>	-				5	100	pc.
88,9		<b>1609182024</b>	-				5	100	pc.
108		<b>1609182025</b>	-				5	50	pc.

coil  
 bar  
 pipes in tube  
 bag  
 carton box  
 pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Flexible hose with straight ending

**GROUP: I**



Size	New code	*	Code	coil	bag	carton box	UM	Price EUR/UM
Rp½"×Ø22 1000	<b>1611289001</b>	**	619800.5S	-	10	pc.		
Rp½"×Ø22 1500	<b>1511289005</b>	**	619802.7S	-	10	pc.		
Rp½"×Ø22 2000	<b>1511289006</b>	**	619803.8S	-	10	pc.		
Rp½"×Ø28 1000	<b>1511289007</b>	**	619804.9S	-	10	pc.		
Rp½"×Ø28 1500	<b>1511289008</b>	**	619806.0S	-	10	pc.		
Rp½"×Ø28 2000	<b>1511289009</b>	**	619807.1S	-	10	pc.		

## Flexible hose with angle ending

**GROUP: I**



Size	New code	*	Code	coil	bag	carton box	UM	Price EUR/UM
Rp½"×Ø22 800	<b>1511289000</b>	**	619808.2S	-	10	pc.		
Rp½"×Ø22 1000	<b>1611289000</b>	**	619809.3S	-	10	pc.		
Rp½"×Ø22 1500	<b>1511289001</b>	**	619811.5S	-	10	pc.		
Rp½"×Ø28 800	<b>1511289002</b>	**	619813.7S	-	10	pc.		
Rp½"×Ø28 1000	<b>1511289003</b>	**	619814.8S	-	10	pc.		
Rp½"×Ø28 1500	<b>1511289004</b>	**	619816.1S	-	10	pc.		



coil



bar



pipes in tube



bag



carton box



pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

# Tools

## Pipe cutter

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
12-54	<b>1948267025</b>		<b>113000</b>	-	1	pc.	
35-108	<b>1948267027</b>		<b>113100</b>	-	1	pc.	

## Replacement cutting wheel

GROUP: K



	New code	*	Code			UM	Price EUR/UM
	<b>1941267037</b>		<b>341614</b>	-	1	pc.	

## REMS Cento pipe cutting machine

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
22-108	<b>1948183001</b>		<b>845002</b>	-	1	pc.	

**Note:**  
Cutting wheel included.

coil   bar   pipes in tube   bag   carton box   pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Duecento pipe support

GROUP: K



	New code	*	Code			UM	Price EUR/UM
	1948267029		845220	-		1 pc.	

## Deburrer for pipes

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
22-54	1948267015		113835	-		1 pc.	

## Press tool Novopress ACO203XL

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
22-108	1948267181		-	-		1 pc.	

Set consists of:

- Battery 18 V/ 3.0 Ah Li-Ion Milwaukee - 2 pcs.
- Charger - 1 pc.
- Grease - 1 pc.
- Plastic case



\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

**PB2 Press jaws „M“ profile for Novopress ACO203XL****GROUP: K**

Size	New code	*	Code			UM	Price EUR/UM
22	<b>1948267139</b>		43590-50	-	1	pc.	
28	<b>1948267141</b>		43591-50	-	1	pc.	

**Press tool Novopress ECO301****GROUP: K**

Size	New code	*	Code			UM	Price EUR/UM
22-54 mm	<b>1948267163</b>	***	620570.5	-	1	pc.	

**PB3 Press jaws „M“ profile for Novopress ECO301****GROUP: K**

Size	New code	*	Code			UM	Price EUR/UM
22	<b>1948267164</b>	***	620575.1	-	1	pc.	
28	<b>1948267165</b>	***	620576.0	-	1	pc.	

coil    bar    pipes in tube    bag    carton box    pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Collar HP Snap On for Novopress ACO203XL and ECO301

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
35	<b>1948267124</b>		<b>634106.0</b>	-	1	pc.	
42	<b>1948267126</b>		<b>634107.1</b>	-	1	pc.	
54	<b>1948267128</b>		<b>634108.2</b>	-	1	pc.	

**Note:**

Jaws for diameters 35 - 54 mm with ECO301 press tool must be used with ZB303 adapter.  
Jaws for diameters 35 - 54 mm with ACO203XL and EFP203 press tools must be used with ZB 203 adapter.

## ZB203 Novopress adapter for ACO203XL

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
35-54	<b>1948267000</b>		<b>43610-50</b>	-	1	pc.	

## ZB303 Novopress adapter for ECO301 press tool

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
35-54	<b>1948267166</b>	***	<b>634111.5</b>	-	1	pc.	



coil



bar



pipes in tube



bag



carton box



pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Battery Novopress ACO403 press tool

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
76,1-108	<b>1948267209</b>	-	-	-	1	pc.	

Set consists of:  
■ Battery 18 V/ 3.0 Ah Li-Ion Milwaukee - 2 pcs.  
■ Charger - 1 pc.  
■ Grease - 1 pc.  
■ Plastic case

## Battery Novopress ACO401 press tool

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
76,1-108	<b>1948267151</b>	***	<b>634008.1</b>	-	-	1	pc.

## HP collar Novopress for ACO401 and ACO403 press tool

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
76,1	<b>1948267100</b>		<b>634009.2</b>	-	-	1	pc.
88,9	<b>1948267102</b>		<b>634010.3</b>	-	-	1	pc.
108	<b>1948267098</b>		<b>634011.4</b>	-	-	1	pc.

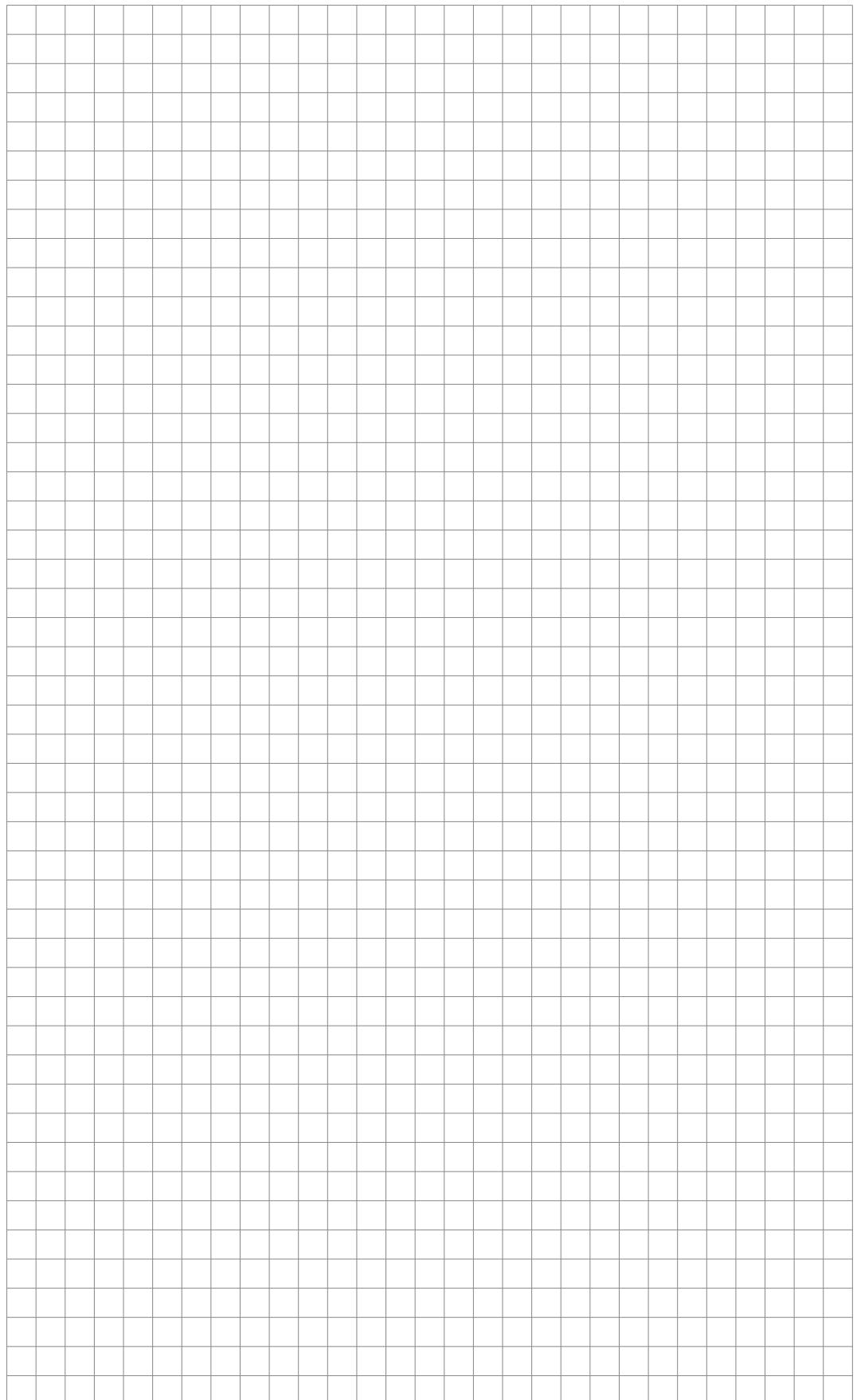
**Note:**

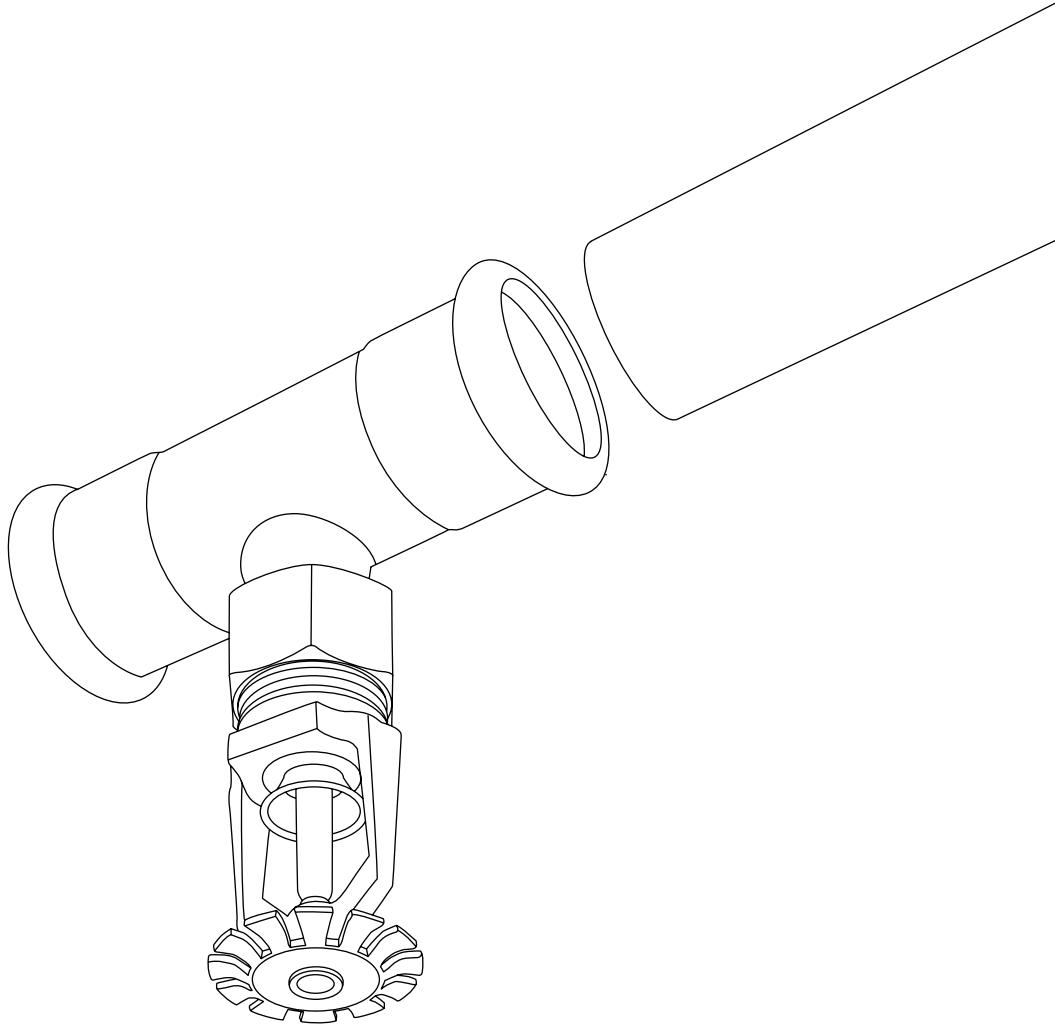
Collars for Novopress ACO401 and ACO403 tools.



\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## NOTES

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## SYSTEM KAN-therm

# Inox Sprinkler

### **Application and operational conditions**

KAN-therm Inox Sprinkler System is designed for constructing pipelines (distributing or splitting conduits) of stationary air or water sprinkler systems installed in small or medium fire hazard areas (LH, OH1, OH2, OH3 and up to OH 4 - in reference to exhibition rooms, theatres and concert halls) (according to VdS CEA 4001 guidelines).

KAN-therm Inox Sprinkler is also suitable for indoor hydrant installations. These installations may be both separate as well as a part of potable water systems.

Application in other fire extinguishing systems is prohibited.

System pipes and fittings hold certificates issued by Fire Protection Scientific Research Centre CNBOP as well as VdS and FM.



The installation should be designed and constructed according to guidelines included in this document, as well as with applicable standards and regulations.

Designing, assembly and commissioning of the sprinkler system is defined by PN-EN 12845:2008 standard. Stationary fire extinguishing units. Automatic sprinkler units. Design, assembly and maintenance.

Maximum operating pressure of the pipes and fittings is:

- for 22 – 76,1 diameters 16,0 bar,
- for 88,9 diameter 12,5 bar,
- for 108 diameter 10,0 bar.

## KAN-therm Inox Sprinkler System - stainless steel pipes



KAN-therm Inox Sprinkler System pipes for sprinkler systems are precise X5CrNiMo (1.4401 acc. to EN 10088 AISI 316) stainless steel pipes.

KAN-therm Inox Sprinkler System pipes may be classified as A category incombustible materials, acc. to DIN 4102, part 1.

The pipes are distributed in 6 meters lengths. Minimum pipe bend radius  $3,5 \times D$  (for DN20 - DN25 diameters).

**TAB. 1 PIPE TECHNICAL SPECIFICATION**

DN	Outside diameter x wall thickness	Inside diameter	Unit mass	Water capacity
	[mm] x [mm]	[mm]	[kg/m]	[dm³/m]
<b>20</b>	22 x 1,5	19,6	0,624	0,302
<b>25</b>	28 x 1,5	25,6	0,790	0,515
<b>32</b>	35 x 1,5	32,0	1,240	0,804
<b>40</b>	42 x 1,5	39,0	1,503	1,195
<b>50</b>	54 x 1,5	51,0	1,972	2,043
<b>65</b>	76,1 x 2,0	72,1	3,550	4,548
<b>80</b>	88,9 x 2,0	84,9	4,150	5,661
<b>100</b>	108 x 2,0	104,0	5,050	8,495

**TAB 2. KAN-THERM INOX SPRINKLER PIPES FOR FIRE FIGHTING SYSTEMS**

<b>Material</b>	X5CrNiMo stainless steel material no. 1.4401 acc. to EN 10088-2 (AISI 316)
<b>Outside diameter tolerance</b>	acc. to EN10305-3
<b>Thermal expansion coefficient</b>	0,0160 mm/m at $\Delta T = 1K$
<b>Minimum bend radius (for diameters up to Ø28 mm)</b>	3,5 × outside pipe diameter (up to -10°C)
<b>Delivery</b>	6 m $\pm$ 50 mm lengths
<b>Marking</b>	name or manufacturer label, material identification, outside diameter x wall thickness, approval no., manufacture date
<b>Max. operating pressure</b>	16 bar (22-76,1 mm); 12,5 bar (88,9 mm); 10 bar (108 mm)

## **KAN-therm Inox Sprinkler System - pressed stainless steel couplings**

KAN-therm Inox Sprinkler System pressed couplings are made of stainless steel, material no. 1.4404 acc. to EN 10088. The couplings are equipped with EPDM rubber sealing ring (O-Ring).

### **Coupling diameter range DN20 - DN100**



# KAN-therm Inox Sprinkler System - assortment

## Stainless steel pipe 1.4401

GROUP: H



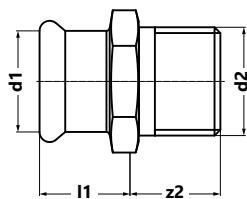
Size	New code	*	Code	6/	666	UM	Price EUR/UM
22x1,2	<b>1630194069</b>		<b>611793.6S</b>	6	360	m	
28x1,2	<b>1630194070</b>		<b>611794.7S</b>	6	300	m	
35x1,5	<b>1630194071</b>		<b>611795.8S</b>	6	180	m	
42x1,5	<b>1630194072</b>		<b>611796.9S</b>	6	150	m	
54x1,5	<b>1630194073</b>		<b>611797.1S</b>	6	90	m	
76,1x2	<b>1630194074</b>		<b>611798.0S</b>	6	168	m	
88,9x2	<b>1630194075</b>		<b>611799.1S</b>	6	136	m	
108x2	<b>1630194066</b>		<b>611800.2S</b>	6	108	m	

coil   bar   pipes in tube   bag   carton box   pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Male connector

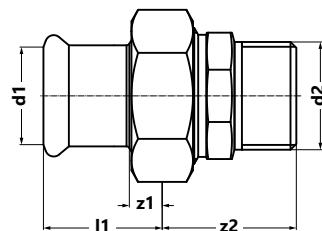
**GROUP: G**



Size	I1	z2	New code	*	Code			UM	Price EUR/UM
22 R1½"	21	28	<b>1611045001</b>		<b>6190635S</b>	10	70	pc.	
22 R¾"	21	21	<b>1611045002</b>		<b>6190646S</b>	10	100	pc.	
22 R1"	21	22	<b>1611045000</b>		<b>6190624S</b>	10	60	pc.	
28 R¾"	23	25	<b>1611045005</b>		<b>6190679S</b>	10	50	pc.	
28 R1"	23	29	<b>1611045004</b>		<b>6190657S</b>	10	60	pc.	
28 R1¼"	23	22	<b>1611045003</b>		<b>6190668S</b>	10	30	pc.	
35 R1"	26	27	<b>1611045007</b>		<b>6190681S</b>	10	40	pc.	
35 R1¼"	26	30	<b>1611045008</b>		<b>6190701S</b>	5	40	pc.	
35 R1½"	26	29	<b>1611045006</b>		<b>6190690S</b>	10	20	pc.	
42 R1¼"	30	29	<b>1611045009</b>		<b>6190723S</b>	4	12	pc.	
42 R1½"	30	29	<b>1611045010</b>		<b>6190712S</b>	4	24	pc.	
54 R1½"	35	30	<b>1611045011</b>		<b>6190734S</b>	4	16	pc.	
54 R2"	35	34	<b>1611045012</b>		<b>6190745S</b>	4	12	pc.	
76,1 R2½"	55	75	<b>1611045013</b>		<b>620475.9S</b>	2	-	pc.	
88,9 R3"	63	74	<b>1611045014</b>		<b>620476.1S</b>	2	-	pc.	

## Male union connector

**GROUP: G**



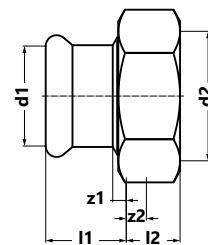
Size	I1	z1	z2	New code	*	Code			UM	Price EUR/UM
22 R1½"	63	9	33	<b>1611272001</b>		<b>6192164S</b>	2	40	pc.	
22 R¾"	69	9	29	<b>1611272002</b>		<b>6192175S</b>	2	40	pc.	
22 R1"	72	9	42	<b>1611272000</b>		<b>6192186S</b>	2	30	pc.	
28 R1"	73	8	42	<b>1611272003</b>		<b>6192197S</b>	2	30	pc.	
35 R1¼"	78	8	44	<b>1611272004</b>		<b>6192208S</b>	2	16	pc.	
42 R1½"	85	11	44	<b>1611272005</b>		<b>6192219S</b>	2	12	pc.	
54 R2"	100	12	53	<b>1611272006</b>		<b>6192296S</b>	2	4	pc.	



\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Female union with flat gasket

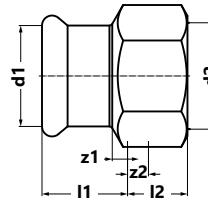
**GROUP: G**



Size	I1	I2	z1	z2	New code	*	Code	Box	Carton	UM	Price EUR/UM
22 Rp1"	30	10	9	2	<b>1611271006</b>		<b>6191757S</b>	10	60	pc.	
28 Rp1¼"	31	10	8	2	<b>1611271007</b>		<b>6191768S</b>	10	40	pc.	
35 Rp1½"	34	11	8	2	<b>1611271008</b>		<b>6191779S</b>	4	32	pc.	
42 Rp1¾"	41	11	11	2	<b>1611271009</b>		<b>6191781S</b>	4	12	pc.	
54 Rp2⅓"	47	11	12	3	<b>1611271010</b>		<b>6191790S</b>	4	8	pc.	

## Female connector

**GROUP: G**



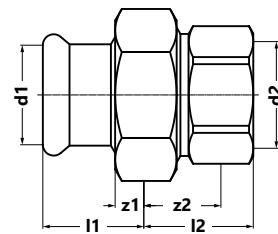
Size	I1	I2	z1	z2	New code	*	Code	Box	Carton	UM	Price EUR/UM
22 Rp½"	24	20	3	7	<b>1611042001</b>		6190461S	10	100	pc.	
22 Rp¾"	21	15	0	5	<b>1611042002</b>		6190470S	10	100	pc.	
22 Rp1"	23	17	2	6	<b>1611042000</b>		6190459S	10	60	pc.	
28 Rp½"	26	12	3	1	<b>1611042013</b>		6193308S	10	40	pc.	
28 Rp¾"	23	17	0	6	<b>1611042005</b>		6190503S	10	40	pc.	
28 Rp1"	25	20	2	7	<b>1611042003</b>		6190481S	10	60	pc.	
28 Rp1¼"	25	22	2	7	<b>1611042004</b>		6190492S	10	30	pc.	
35 Rp1"	27	20	1	7	<b>1611042007</b>		6190514S	10	20	pc.	
35 Rp1¼"	28	22	2	8	<b>1611042012</b>		6190536S	10	30	pc.	
35 Rp1½"	28	22	2	7	<b>1611042006</b>		6190525S	10	20	pc.	
42 Rp1¼"	32	22	2	8	<b>1611042009</b>		6190558S	4	12	pc.	
42 Rp1½"	30	22	0	0	<b>1611042008</b>		6190547S	4	24	pc.	
54 Rp1½"	36	22	1	8	<b>1611042010</b>		6190569S	4	12	pc.	
54 Rp2"	37	26	2	8	<b>1611042011</b>		6190571S	4	12	pc.	

coil      bar      pipes in tube      bag      carton box      pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Female union connector

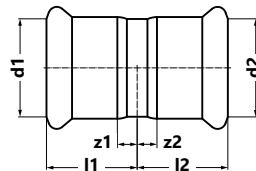
**GROUP: G**



Size	I1	I2	z1	z2	New code	*	Code	bag	carton box	UM	Price EUR/UM
22 Rp $\frac{3}{4}$ "	63	33	9	22	<b>1611271001</b>		<b>6192065S</b>	2	40	pc.	
22 Rp1"	66	36	9	23	<b>1611271000</b>		<b>6192076S</b>	2	30	pc.	
28 Rp1"	65	34	8	21	<b>1611271002</b>		<b>6192087S</b>	2	26	pc.	
35 Rp1 $\frac{1}{4}$ "	73	39	8	24	<b>1611271003</b>		<b>6192098S</b>	1	20	pc.	
42 Rp1 $\frac{1}{2}$ "	82	41	11	27	<b>1611271004</b>		<b>6192109S</b>	2	8	pc.	
54 Rp2"	91	44	12	26	<b>1611271005</b>		<b>6192111S</b>	2	4	pc.	

## Coupling

**GROUP: G**



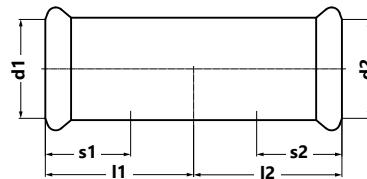
Size	I1/I2	z1/z2	New code	*	Code	bag	carton box	UM	Price EUR/UM
22	26	5	<b>1611245001</b>		<b>6190965S</b>	10	80	pc.	
28	28	5	<b>1611245002</b>		<b>6190976S</b>	10	60	pc.	
35	31	5	<b>1611245003</b>		<b>6190987S</b>	5	40	pc.	
42	36	6	<b>1611245004</b>		<b>6190998S</b>	4	24	pc.	
54	41	6	<b>1611245005</b>		<b>6191009S</b>	4	16	pc.	
76,1	71	16	<b>1611245006</b>		<b>620415.4S</b>	4	-	pc.	
88,9	82	19	<b>1611245007</b>		<b>620416.5S</b>	4	-	pc.	
108	96	19	<b>1611245000</b>		<b>620417.6S</b>	4	-	pc.	



\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Slip coupling

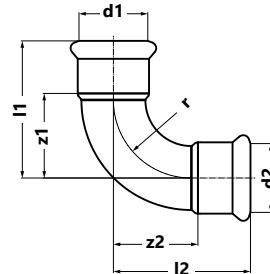
**GROUP: G**



Size	I1/I2	s1/s2	New code	*	Code			UM	Price EUR/UM
22	42	25	<b>1611080001</b>		<b>6191306S</b>	10	60	pc.	
28	46	30	<b>1611080002</b>		<b>6191317S</b>	10	40	pc.	
35	51	30	<b>1611080003</b>		<b>6191328S</b>	5	20	pc.	
42	60	40	<b>1611080004</b>		<b>6191339S</b>	4	16	pc.	
54	70	40	<b>1611080005</b>		<b>6191341S</b>	2	8	pc.	
76,1	115	60	<b>1611080006</b>		<b>620428.6S</b>	2	-	pc.	
88,9	129	70	<b>1611080007</b>		<b>620429.7S</b>	2	-	pc.	
108	153	80	<b>1611080000</b>		<b>620430.8S</b>	2	-	pc.	

## Elbow 90°

**GROUP: G**



Size	I1/I2	z1/z2	r	New code	*	Code			UM	Price EUR/UM
22	51	30	27	<b>1611068026</b>		<b>6190228S</b>	10	60	pc.	
28	60	37	34	<b>1611068027</b>		<b>6190239S</b>	5	30	pc.	
35	71	45	42	<b>1611068028</b>		<b>6190241S</b>	5	20	pc.	
42	86	56	51	<b>1611068029</b>		<b>6190250S</b>	2	8	pc.	
54	105	70	65	<b>1611068030</b>		<b>6190261S</b>	2	8	pc.	
76,1	150	95	91	<b>1611068031</b>		<b>6230004S</b>	2	-	pc.	
88,9	174	111	107	<b>1611068032</b>		<b>6230015S</b>	2	-	pc.	
108	215	138	130	<b>1611068025</b>		<b>6230026S</b>	1	-	pc.	



coil  
bar  
pipes in tube



bag



carton box

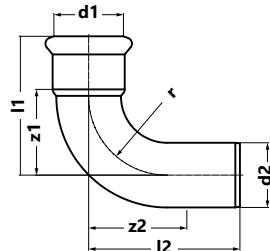


pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Nipple elbow 90°

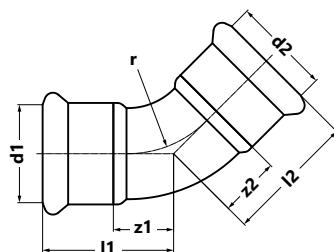
**GROUP: G**



Size	l1	l2	z1	z2	r	New code	*	Code	bag	carton box	UM	Price EUR/UM
22	51	60	30	39	27	1611068034		6190360S	5	60	pc.	
28	60	66	37	43	34	1611068035		6190371S	5	30	pc.	
35	71	76	45	50	42	1611068036		6190382S	5	10	pc.	
42	86	93	56	63	51	1611068037		6190393S	2	8	pc.	
54	105	111	70	76	65	1611068038		6190404S	2	6	pc.	
76,1	150	165	95	110	91	1611068039		6230037S	1	-	pc.	
88,9	175	190	112	127	107	1611068040		6230048S	1	-	pc.	
108	216	238	139	161	130	1611068033		6230059S	1	-	pc.	

## Elbow 45°

**GROUP: G**



Size	l1/l2	z1/z2	r	New code	*	Code	bag	carton box	UM	Price EUR/UM
22	35	14	27	1611068010		6190063S	10	70	pc.	
28	40	17	34	1611068011		6190074S	10	40	pc.	
35	47	21	42	1611068012		6190085S	5	25	pc.	
42	56	26	51	1611068013		6190096S	2	16	pc.	
54	67	32	65	1611068014		6190107S	2	8	pc.	
76,1	98	49	91	1611068015		6230061S	2	-	pc.	
88,9	112	61	107	1611068016		6230070S	2	-	pc.	
108	138	61	130	1611068009		6230081S	2	-	pc.	



coils  
bar  
pipes in tube



bag  
carton box

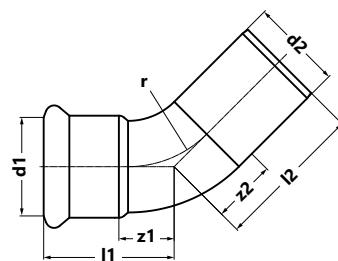


pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Nipple elbow 45°

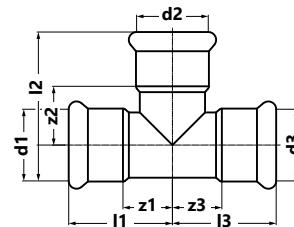
**GROUP: G**



Size	I1	I2	z1	z2	r	New code	*	Code	Box	Carton	UM	Price EUR/UM
22	35	42	14	21	27	1611068018		6190131S	10	70	pc.	
28	40	46	17	23	34	1611068019		6190140S	10	40	pc.	
35	46	51	20	25	42	1611068020		6190151S	5	25	pc.	
42	56	63	26	33	51	1611068021		6190162S	2	16	pc.	
54	65	73	30	38	65	1611068022		6190173S	2	8	pc.	
76,1	98	117	43	62	91	1611068023		6230092S	2	-	pc.	
88,9	112	131	49	68	107	1611068024		6230103S	2	-	pc.	
108	138	154	61	77	130	1611068017		6230114S	2	-	pc.	

## Tee

**GROUP: G**



Size	I1/I3	I2	z1/z3	z2	New code	*	Code	Box	Carton	UM	Price EUR/UM
22	40	44	19	23	1611257001		6191405S	10	40	pc.	
28	45	49	22	26	1611257002		6191449S	5	25	pc.	
35	51	55	25	29	1611257003		6191493S	5	15	pc.	
42	60	62	30	32	1611257004		6191537S	4	8	pc.	
54	71	72	36	37	1611257005		6191581S	2	6	pc.	
76,1	116	115	61	60	1611257006		620431.9S	2	-	pc.	
88,9	156	156	68	68	1611257007		620432.1S	2	-	pc.	
108	231	231	79	78	1611257000		620433.0S	2	-	pc.	



coil  
bar  
pipes in tube



bag



carton box

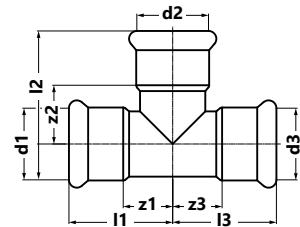


pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Reducing tee

**GROUP: G**



Size	I1/I3	I2	z1/z3	z2	New code	*	Code	bag	box	UM	Price EUR/UM
28x22x28	45	47	22	26	<b>1611260007</b>		<b>6191438S</b>	10	30	pc.	
35x22x35	51	50	25	29	<b>1611260008</b>		<b>6191471S</b>	5	20	pc.	
35x28x35	51	52	25	29	<b>1611260009</b>		<b>6191482S</b>	5	20	pc.	
42x22x42	60	53	30	32	<b>1611260010</b>		<b>6191504S</b>	4	12	pc.	
42x28x42	60	55	30	32	<b>1611260011</b>		<b>6191515S</b>	4	12	pc.	
42x35x42	60	58	30	32	<b>1611260012</b>		<b>6191526S</b>	4	12	pc.	
54x22x54	71	59	36	38	<b>1611260013</b>		<b>6191548S</b>	2	8	pc.	
54x28x54	71	61	36	38	<b>1611260014</b>		<b>6191559S</b>	2	8	pc.	
54x35x54	71	64	36	38	<b>1611260015</b>		<b>6191561S</b>	2	8	pc.	
54x42x54	71	58	36	28	<b>1611260016</b>		<b>6191570S</b>	2	8	pc.	
76,1x22x76,1	116	68	61	45	<b>1611260017</b>		<b>620434.1S</b>	2	-	pc.	
76,1x28x76,1	116	71	61	74	<b>1611260018</b>	**	<b>620435.2S</b>	2	-	pc.	
76,1x35x76,1	116	75	61	48	<b>1611260019</b>	**	<b>620436.3S</b>	2	-	pc.	
76,1x42x76,1	116	79	61	47	<b>1611260020</b>	**	<b>620437.4S</b>	2	-	pc.	
76,1x54x76,1	116	80	61	43	<b>1611260021</b>	**	<b>620438.5S</b>	2	-	pc.	
88,9x22x88,9	131	76	68	53	<b>1611260022</b>		<b>620439.6S</b>	2	-	pc.	
88,9x28x88,9	131	76	68	52	<b>1611260023</b>	**	<b>620440.7S</b>	2	-	pc.	
88,9x35x88,9	131	83	68	56	<b>1611260024</b>	**	<b>620441.8S</b>	2	-	pc.	
88,9x42x88,9	131	85	68	53	<b>1611260025</b>	**	<b>620442.9S</b>	2	-	pc.	
88,9x54x88,9	131	93	68	56	<b>1611260026</b>	**	<b>620443.1S</b>	2	-	pc.	
88,9x76,1x88,9	131	116	68	61	<b>1611260027</b>	**	<b>620444.0S</b>	2	-	pc.	
108x22x108	156	85	79	62	<b>1611260000</b>		<b>620445.1S</b>	2	-	pc.	
108x28x108	156	88	79	64	<b>1611260001</b>	**	<b>620446.2S</b>	2	-	pc.	
108x35x108	156	94	79	67	<b>1611260002</b>	**	<b>620447.3S</b>	2	-	pc.	
108x42x108	156	96	79	64	<b>1611260003</b>	**	<b>620448.4S</b>	2	-	pc.	
108x54x108	156	102	79	65	<b>1611260004</b>	**	<b>620449.5S</b>	2	-	pc.	
108x76,1x108	156	125	79	70	<b>1611260005</b>	**	<b>620450.6S</b>	2	-	pc.	
108x88,9x108	156	135	79	72	<b>1611260006</b>		<b>620451.7S</b>	2	-	pc.	



coil      bar      pipes in tube



bag



carton box

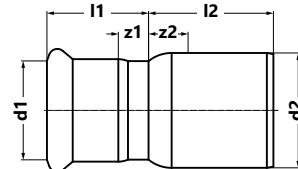


pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Nipple reducer

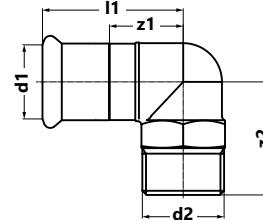
**GROUP: G**



Size	l1	l2	z1	z2	New code	*	Code	Box	Carton	UM	Price EUR/UM
28x22	29	34	8	11	1611220003		6191174S	10	80	pc.	
35x22	29	42	8	16	1611220004		6191196S	5	50	pc.	
35x28	31	38	8	12	1611220005		6191207S	5	60	pc.	
42x22	33	53	12	23	1611220006		6191218S	4	24	pc.	
42x28	31	51	8	21	1611220007		6191229S	4	24	pc.	
42x35	34	42	8	12	1611220008		6191231S	4	24	pc.	
54x22	33	66	12	31	1611220009		6191240S	4	16	pc.	
54x28	34	62	11	27	1611220010		6191251S	4	16	pc.	
54x35	34	60	8	24	1611220011		6191262S	4	16	pc.	
54x42	40	55	10	20	1611220012		6191273S	4	16	pc.	
76,1x42	79	72	49	17	1611220013		620421.1S	2	-	pc.	
76,1x54	42	98	7	43	1611220014		620422.0S	2	-	pc.	
88,9x54	42	114	7	51	1611220015		620423.1S	2	-	pc.	
88,9x76,1	68	88	13	25	1611220016		620424.2S	2	-	pc.	
108x54	66	138	31	61	1611220000		620425.3S	2	-	pc.	
108x76,1	69	127	14	50	1611220001		620426.4S	2	-	pc.	
108x88,9	77	113	14	36	1611220002		620427.5S	2	-		

## Male elbow 90°

**GROUP: G**



Size	l1	z1	z2	New code	*	Code	Box	Carton	UM	Price EUR/UM
22 R3/4"	49	28	39	1611070000		6190899S	10	60	pc.	
28 R1"	53	30	46	1611070001		6190901S	10	30	pc.	
35 R1 1/4"	60	34	52	1611070002		6190910S	5	20	pc.	
42 R1 1/2"	69	39	58	1611070003		6190921S	2	16	pc.	
54 R2"	82	47	68	1611070004		6190932S	2	8	pc.	



coil  
bar  
pipes in tube



bag



carton box

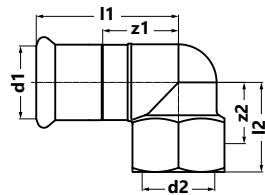


pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Female elbow 90°

**GROUP: G**



Size		l1	l2	z1	z2	New code	*	Code			UM	Price EUR/UM
22 R½"		49	33	28	17	<b>1611068001</b>		<b>6198456S</b>		10	50	pc.
22 Rp¾"		55	37	32	24	<b>1611068000</b>		<b>6190844S</b>		10	50	pc.
28 R½"		62	42	36	27	<b>1611068006</b>		<b>6198467S</b>		10	30	pc.
28 Rp¾"		45	31	24	16	<b>1611068003</b>		<b>6198478S</b>		10	30	pc.
28 Rp1"		48	35	25	20	<b>1611068002</b>		<b>6190855S</b>		10	30	pc.
35 Rp½"		51	35	28	19	<b>1611068008</b>		<b>6198489S</b>		5	10	pc.
35 Rp¾"		56	35	30	20	<b>1611068005</b>		<b>6198491S</b>		5	10	pc.
35 Rp1"		58	37	32	21	<b>1611068007</b>		<b>6198500S</b>		5	10	pc.
35 Rp1¼"		58	41	32	28	<b>1611068004</b>		<b>6190866S</b>		5	10	pc.



coil



bar



pipes in tube



bag



carton box

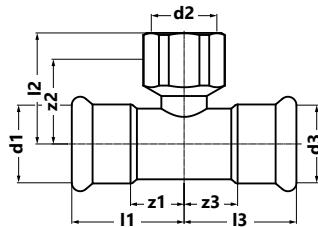


pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Female tee

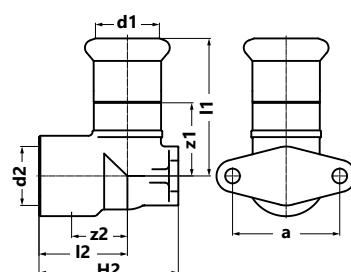
**GROUP: G**



Size	I1/I3	I2	z1/z3	z2	New code	*	Code	Box	Carton box	UM	Price EUR/UM
22 Rp1/2"	40	37	19	27	<b>1611257010</b>		<b>6191625S</b>	10	40	pc.	
22 Rp3/4"	40	39	19	28	<b>1611257011</b>		<b>6191636S</b>	10	40	pc.	
28 Rp1/2"	45	40	22	30	<b>1611257012</b>		<b>6191647S</b>	5	30	pc.	
28 Rp3/4"	45	42	22	31	<b>1611257014</b>		<b>6191658S</b>	10	30	pc.	
28 Rp1"	51	44	25	34	<b>1611257013</b>		<b>6198599S</b>	10	30	pc.	
35 Rp1/2"	51	46	25	35	<b>1611257015</b>		<b>6191669S</b>	5	20	pc.	
35 Rp3/4"	60	46	30	36	<b>1611257017</b>		<b>6191671S</b>	5	20	pc.	
35 Rp1"	60	48	30	37	<b>1611257016</b>		<b>6198601S</b>	5	20	pc.	
42 Rp1/2"	71	52	36	42	<b>1611257018</b>		<b>6191680S</b>	4	16	pc.	
42 Rp3/4"	71	65	36	47	<b>1611257020</b>		<b>6191691S</b>	4	12	pc.	
42 Rp1"	71	54	36	43	<b>1611257019</b>		<b>6198610S</b>	4	12	pc.	
54 Rp1/2"	45	46	22	33	<b>1611257021</b>		<b>6191702S</b>	2	8	pc.	
54 Rp3/4"	51	50	25	37	<b>1611257023</b>		<b>6191724S</b>	2	8	pc.	
54 Rp1"	60	52	30	39	<b>1611257022</b>		<b>6198621S</b>	2	8	pc.	
54 Rp2"	71	58	36	45	<b>1611257024</b>		<b>6191713S</b>	2	6	pc.	
76,1 Rp3/4"	116	68	61	55	<b>1611257026</b>		<b>620452.8S</b>	2	-	pc.	
76,1 Rp2"	131	87	68	74	<b>1611257025</b>		<b>620455.0S</b>	2	-	pc.	
88,9 Rp3/4"	156	86	79	73	<b>1611257028</b>		<b>620453.9S</b>	2	-	pc.	
88,9 Rp2"	116	81	61	59	<b>1611257027</b>		<b>620456.1S</b>	2	-	pc.	
108 Rp3/4"	131	88	68	66	<b>1611257009</b>		<b>620454.1S</b>	2	-	pc.	
108 Rp2"	156	98	79	76	<b>1611257008</b>		<b>620457.2S</b>	2	-	pc.	

## Female directly fixed wallplate elbow

**GROUP: G**



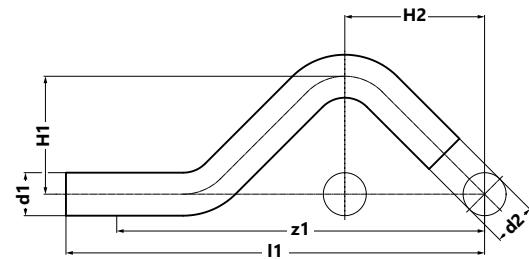
Size	I1	I2	z1	z2	H2	a	New code	*	Code	Box	Carton box	UM	Price EUR/UM
22 Rp3/4" - długie	49	33	28	17	64	40	<b>1611285001</b>		<b>6192010S</b>	10	40	pc.	
22 Rp3/4" - krótkie	49	33	28	17	52	40	<b>1611285000</b>		<b>6191823S</b>	10	50	pc.	



\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Crossover

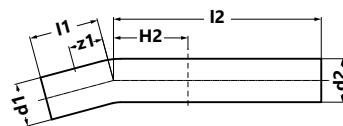
**GROUP: G**



Size	I1	z1	H1	H2	New code	*	Code	bag	box	UM	Price EUR/UM
22	178	157	44	65	1611022000		6191108S	10	50	pc.	
28	210	187	50	74	1611022001		6191119S	10	20	pc.	

## Bend 15°

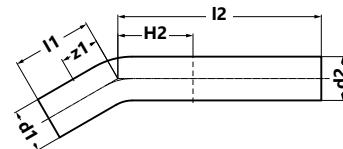
**GROUP: G**



Size	I1	I2	z1	H2	New code	*	Code	bag	box	UM	Price EUR/UM
28	45	134	22	48	1611011000		6190008S	10	40	pc.	
35	73	222	47	53	1611011001		6190019S	5	15	pc.	
42	89	280	59	59	1611011002		6191834S	2	20	pc.	
54	122	337	87	67	1611011003		6191845S	2	10	pc.	

## Bend 30°

**GROUP: G**



Size	I1	I2	z1	H2	New code	*	Code	bag	box	UM	Price EUR/UM
28	51	130	28	54	1611011004		6190021S	10	40	pc.	
35	73	214	47	60	1611011005		6190030S	4	12	pc.	
42	99	272	69	69	1611011006		6191856S	2	20	pc.	
54	134	326	99	79	1611011007		6191867S	2	8	pc.	



coil bar pipes in tube

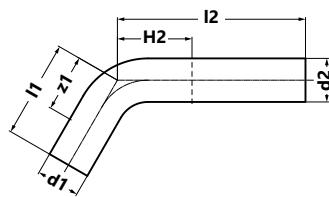


bag carton box

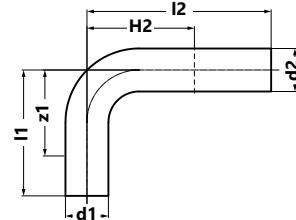


pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

**Bend 60°****GROUP: G**

Size	I1	I2	z1	H2	New code	*	Code	Box icon	Carton box icon	UM	Price EUR/UM
28	63	121	40	66	<b>1611011008</b>		<b>6190184S</b>	5	30	pc.	
35	97	203	71	77	<b>1611011009</b>		<b>6190195S</b>	4	12	pc.	
42	102	256	72	90	<b>1611011010</b>		<b>6191878S</b>	5	5	pc.	
54	162	306	127	107	<b>1611011011</b>		<b>6191889S</b>	2	6	pc.	

**Bend 90°****GROUP: G**

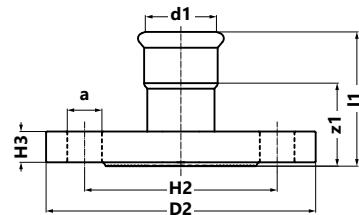
Size	I1	I2	z1	H2	New code	*	Code	Box icon	Carton box icon	UM	Price EUR/UM
22	72	120	51	70	<b>1611011012</b>		<b>6190294S</b>	10	30	pc.	
28	82	120	59	80	<b>1611011013</b>		<b>6190305S</b>	5	20	pc.	
35	120	200	94	100	<b>1611011014</b>		<b>6190316S</b>	4	8	pc.	
42	150	250	120	120	<b>1611011015</b>		<b>6190327S</b>	2	4	pc.	
54	200	300	165	145	<b>1611011016</b>		<b>6190338S</b>	2	2	pc.	

coil   
 bar   
 pipes in tube   
 bag   
 carton box   
 pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Flange PN16

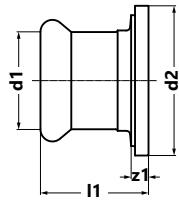
GROUP: G



Size	I1	z1	a	H2	H3	D2	otw.	New code	*	Code			UM	Price EUR/UM
22	59	38	14	75	12	105	4	<b>1611091004</b>		<b>6190778S</b>		1	12	pc.
28	65	42	14	85	14	115	4	<b>1611091005</b>		<b>6190789S</b>		1	12	pc.
35	69	43	18	100	15	140	4	<b>1611091001</b>		<b>6190791S</b>		1	6	pc.
42	77	47	18	110	16	150	4	<b>1611091006</b>		<b>6190800S</b>		1	4	pc.
54	87	52	18	125	16	165	4	<b>1611091007</b>		<b>6190811S</b>		1	2	pc.
76,1	126	71	18	145	18	185	4	<b>1611091002</b>		<b>620412.1S</b>		4	-	pc.
88,9	147	84	18	160	20	200	8	<b>1611091003</b>		<b>620413.2S</b>		2	-	pc.
108	167	90	18	180	20	220	8	<b>1611091000</b>		<b>620414.3S</b>		2	-	pc.

## Flange connector

GROUP: G



Size	I1	z1	D2	New code	*	Code			UM	Price EUR/UM
22 1 1/4"	28	7	39	<b>1611090001</b>		<b>6191933S</b>		20	80	pc.
22 1 1/2"	28	7	44	<b>1611090000</b>		<b>6191944S</b>		20	80	pc.
28 1 1/2"	31	8	44	<b>1611090002</b>		<b>6191955S</b>		20	80	pc.
35 2"	33	7	56	<b>1611090003</b>		<b>6191966S</b>		10	30	pc.
42 2 1/4"	37	7	62	<b>1611090004</b>		<b>6191977S</b>		10	30	pc.
54 2 3/4"	44	9	78	<b>1611090005</b>		<b>6191988S</b>		5	20	pc.



coil      bar      pipes in tube

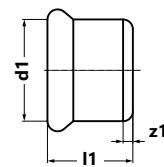


bag      carton box

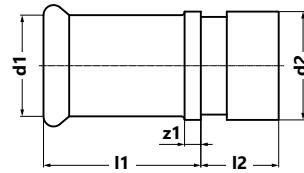


pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

**Stop end****GROUP: G**

Size	I1	z1	New code	*	Code			UM	Price EUR/UM
22	24	3	<b>1611250001</b>		<b>6191031S</b>	10	150	pc.	
28	26	3	<b>1611250002</b>		<b>6191042S</b>	10	130	pc.	
35	29	3	<b>1611250003</b>		<b>6191053S</b>	5	75	pc.	
42	37	7	<b>1611250004</b>		<b>6191064S</b>	4	48	pc.	
54	42	7	<b>1611250005</b>		<b>6191075S</b>	4	24	pc.	
76,1	95	40	<b>1611250006</b>		<b>620418.7S</b>	4	-	pc.	
88,9	107	44	<b>1611250007</b>		<b>620419.8S</b>	4	-	pc.	
108	127	50	<b>1611250000</b>		<b>620420.9S</b>	4	-	pc.	

**Coupling Inox Sprinkler/Groove****GROUP: G**

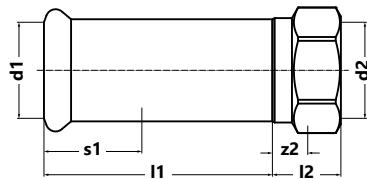
Size	I1	I2	z1	New code	*	Code			UM	Price EUR/UM
28x33,7	49	24	26	<b>1611042014</b>	**	<b>619855.5S</b>	10	30	pc.	
35x42,4	54	24	28	<b>1611042015</b>	**	<b>619856.6S</b>	10	30	pc.	
42x48,3	61	24	31	<b>1611042016</b>	**	<b>619857.7S</b>	5	20	pc.	
54x60,3	73	24	38	<b>1611042017</b>	**	<b>619858.8S</b>	5	15	pc.	
76,1x76,1	76	24	21	<b>1611042019</b>	**	<b>6193319S</b>	2	-	pc.	
88,9x88,9	86	24	23	<b>1609042036</b>	**	<b>6193321S</b>	2	-	pc.	
108x114	84	26	7	<b>1609042029</b>	**	<b>6193330S</b>	2	-	pc.	

coil   bar   pipes in tube   bag   carton box   pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Female slip connector

**GROUP: G**



Size	I1	I2	z2	s1	New code	*	Code	Box	Bag	UM	Price EUR/UM
22 Rp1/2"	70	19	15	21	1611042020	**	619851.1S	10	60	pc.	
22 Rp3/4"	70	24	17	21	1611042021	**	619852.2S	10	60	pc.	
28 Rp1/2"	70	21	15	23	1611042022	**	619853.3S	10	40	pc.	
28 Rp3/4"	70	21	17	23	1611042023	**	619854.4S	10	40	pc.	

## O-Ring LBP EPDM

**GROUP: I**



Size	New code	*	Code	Box	Bag	UM	Price EUR/UM
22	1509182024	-		20	500	pc.	
28	1509182025	-		20	400	pc.	
35	1509182026	-		20	400	pc.	
42	1509182027	-		20	300	pc.	
54	1509182028	-		20	300	pc.	

## O-Ring EPDM

**GROUP: I**



Size	New code	*	Code	Box	Bag	UM	Price EUR/UM
76,1	1609182023	-		5	100	pc.	
88,9	1609182024	-		5	100	pc.	
108	1609182025	-		5	50	pc.	



coil bar pipes in tube



bag carton box



pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Flexible hose with straight ending

**GROUP: I**



Size	New code	*	Code	Box	Carton	UM	Price EUR/UM
Rp½"×Ø22 1000	<b>1611289001</b>	**	<b>619800.5S</b>	-	10	pc.	
Rp½"×Ø22 1500	<b>1511289005</b>	**	<b>619802.7S</b>	-	10	pc.	
Rp½"×Ø22 2000	<b>1511289006</b>	**	<b>619803.8S</b>	-	10	pc.	
Rp½"×Ø28 1000	<b>1511289007</b>	**	<b>619804.9S</b>	-	10	pc.	
Rp½"×Ø28 1500	<b>1511289008</b>	**	<b>619806.0S</b>	-	10	pc.	
Rp½"×Ø28 2000	<b>1511289009</b>	**	<b>619807.1S</b>	-	10	pc.	

## Flexible hose with angle ending

**GROUP: I**



Size	New code	*	Code	Box	Carton	UM	Price EUR/UM
Rp½"×Ø22 800	<b>1511289000</b>	**	<b>619808.2S</b>	-	10	pc.	
Rp½"×Ø22 1000	<b>1611289000</b>	**	<b>619809.3S</b>	-	10	pc.	
Rp½"×Ø22 1500	<b>1511289001</b>	**	<b>619811.5S</b>	-	10	pc.	
Rp½"×Ø28 800	<b>1511289002</b>	**	<b>619813.7S</b>	-	10	pc.	
Rp½"×Ø28 1000	<b>1511289003</b>	**	<b>619814.8S</b>	-	10	pc.	
Rp½"×Ø28 1500	<b>1511289004</b>	**	<b>619816.1S</b>	-	10	pc.	

coil      bar      pipes in tube      bag      carton box      pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

# Tools

## Pipe cutter

GROUP: K



Size	New code	*	Code	bag	carton box	UM	Price EUR/UM
12-54	<b>1948267025</b>		<b>113000</b>	-	1	pc.	
35-108	<b>1948267027</b>		<b>113100</b>	-	1	pc.	

## Replacement cutting wheel

GROUP: K



	New code	*	Code	bag	carton box	UM	Price EUR/UM
	<b>1941267037</b>		<b>341614</b>	-	1	pc.	

## REMS Cento pipe cutting machine

GROUP: K



Size	New code	*	Code	bag	carton box	UM	Price EUR/UM
22-108	<b>1948183001</b>		<b>845002</b>	-	1	pc.	

**Note:**  
Cutting wheel included.

coil   bar   pipes in tube   bag   carton box   pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Duecento pipe support

GROUP: K



	New code	*	Code			UM	Price EUR/UM
	1948267029		845220	-	1	pc.	

## Deburrer for pipes

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
22-54	1948267015		113835	-	1	pc.	

## Press tool Novopress ACO203XL

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
22-108	1948267181	-		-	1	pc.	

Set consists of:

- Battery 18 V/ 3.0 Ah Li-Ion Milwaukee - 2 pcs.
- Charger - 1 pc.
- Grease - 1 pc.
- Plastic case

coil   bar   pipes in tube   bag   carton box   pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## PB2 Press jaws „M“ profile for Novopress ACO203XL

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
22	<a href="#">1948267139</a>		43590-50	-	1	pc.	
28	<a href="#">1948267141</a>		43591-50	-	1	pc.	

## Press tool Novopress ECO301

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
22-54 mm	<a href="#">1948267163</a>	***	620570.5	-	1	pc.	

## PB3 Press jaws „M“ profile for Novopress ECO301

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
22	<a href="#">1948267164</a>	***	620575.1	-	1	pc.	
28	<a href="#">1948267165</a>	***	620576.0	-	1	pc.	



coil



bar



pipes in tube



bag



carton box



pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Collars HP Snap On for Novopress for Novopress ACO203XL and ECO301

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
35	<b>1948267124</b>		<b>634106.0</b>	-	1	pc.	
42	<b>1948267126</b>		<b>634107.1</b>	-	1	pc.	
54	<b>1948267128</b>		<b>634108.2</b>	-	1	pc.	

**Note:**

Jaws for diameters 35 - 54 mm with ECO301 press tool must be used with ZB303 adapter.  
Jaws for diameters 35 - 54 mm with ACO203XL and EFP203 press tools must be used with ZB 203 adapter.

## ZB203 Novopress adapter for ACO203XL

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
35-54	<b>1948267000</b>		<b>43610-50</b>	-	1	pc.	

## ZB303 Novopress adapter for ECO301 press tool

GROUP: K



Size	New code	*	Code			UM	Price EUR/UM
35-54	<b>1948267166</b>	***	<b>634111.5</b>	-	1	pc.	

coil    bar    pipes in tube    bag    carton box    pallet

\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## Battery Novopress ACO403 press tool

GROUP: K



Size	New code	*	Code	bag	carton box	UM	Price EUR/UM
76,1-108	1948267209	-	-	-	-	1	pc.

Set consists of:  
■ Battery 18 V/ 3.0 Ah Li-Ion Milwaukee - 2 pcs.  
■ Charger - 1 pc.  
■ Grease - 1 pc.  
■ Plastic case

## Battery Novopress ACO401 press tool

GROUP: K



Size	New code	*	Code	bag	carton box	UM	Price EUR/UM
76,1-108	1948267151	***	634008.1	-	-	1	pc.

## HP collar Novopress for ACO401 and ACO403 press tool

GROUP: K



Size	New code	*	Code	bag	carton box	UM	Price EUR/UM
76,1	1948267100		634009.2	-	1	pc.	
88,9	1948267102		634010.3	-	1	pc.	
108	1948267098		634011.4	-	1	pc.	

**Note:**  
Collars for Novopress ACO401 and ACO403 tools.



\* custom-made - lead time max 4 weeks | \*\* availability as agreed | \*\*\* while stock lasts

## New code index

<b>1530207013</b>	25	<b>1511068024</b>	29	<b>1511260004</b>	32	<b>1511011000</b>	37	<b>1948267000</b>	44
<b>1530207014</b>	25	<b>1511068025</b>	29	<b>1511260005</b>	32	<b>1511011001</b>	37	<b>1948267166</b>	44
<b>1530207016</b>	25	<b>1511068026</b>	29	<b>1511260006</b>	32	<b>1511011002</b>	37	<b>1948267209</b>	45
<b>1530207018</b>	25	<b>1511068019</b>	29	<b>1511057000</b>	33	<b>1511011003</b>	37	<b>1948267151</b>	45
<b>1530207020</b>	25	<b>1511068028</b>	29	<b>1511057002</b>	33	<b>1511011004</b>	37	<b>1948267100</b>	45
<b>1530207022</b>	25	<b>1511068029</b>	29	<b>1511057003</b>	33	<b>1511091002</b>	37	<b>1948267102</b>	45
<b>1530207010</b>	25	<b>1511068030</b>	29	<b>1511057004</b>	33	<b>1511091003</b>	37	<b>1948267098</b>	45
<b>1530207024</b>	25	<b>1511068031</b>	29	<b>1511057005</b>	33	<b>1511091001</b>	37	<b>1630194069</b>	51
<b>1511045002</b>	25	<b>1511068032</b>	29	<b>1511057006</b>	33	<b>1511250001</b>	38	<b>1630194070</b>	51
<b>1511045003</b>	25	<b>1511068033</b>	29	<b>1511057001</b>	33	<b>1511250002</b>	38	<b>1630194071</b>	51
<b>1511045001</b>	25	<b>1511068034</b>	29	<b>1511221006</b>	34	<b>1511250003</b>	38	<b>1630194072</b>	51
<b>1511042000</b>	25	<b>1511068027</b>	29	<b>1511221007</b>	34	<b>1511250004</b>	38	<b>1630194073</b>	51
<b>1511045004</b>	25	<b>1511068004</b>	30	<b>1511221008</b>	34	<b>1511250005</b>	38	<b>1630194074</b>	51
<b>1509045021</b>	25	<b>1511068005</b>	30	<b>1511221013</b>	34	<b>1511250006</b>	38	<b>1630194075</b>	51
<b>1511045005</b>	25	<b>1511068006</b>	30	<b>1511221014</b>	34	<b>1511250007</b>	38	<b>1630194066</b>	51
<b>1511045006</b>	25	<b>1511068007</b>	30	<b>1511221009</b>	34	<b>1511250000</b>	38	<b>1611045001</b>	52
<b>1511045007</b>	25	<b>1511068008</b>	30	<b>1511221010</b>	34	<b>1511042001</b>	38	<b>1611045002</b>	52
<b>1511045000</b>	25	<b>1511068009</b>	30	<b>1511221011</b>	34	<b>1511042002</b>	38	<b>1611045000</b>	52
<b>1511045008</b>	25	<b>1511068010</b>	30	<b>1511221015</b>	34	<b>1511042003</b>	38	<b>1611045005</b>	52
<b>1511272000</b>	26	<b>1511068003</b>	30	<b>1511221012</b>	34	<b>1511042004</b>	38	<b>1611045004</b>	52
<b>1511272001</b>	26	<b>1511068012</b>	30	<b>1511221002</b>	34	<b>1511042006</b>	38	<b>1611045003</b>	52
<b>1511272002</b>	26	<b>1511068013</b>	30	<b>1511221003</b>	34	<b>1511042007</b>	38	<b>1611045007</b>	52
<b>1511272003</b>	26	<b>1511068014</b>	30	<b>1511221004</b>	34	<b>1511042005</b>	38	<b>1611045008</b>	52
<b>1511272004</b>	26	<b>1511068015</b>	30	<b>1511221005</b>	34	<b>1511044008</b>	39	<b>1611045006</b>	52
<b>1511050001</b>	26	<b>1511068016</b>	30	<b>1511221000</b>	34	<b>1511044009</b>	39	<b>1611045009</b>	52
<b>1511050002</b>	26	<b>1511068017</b>	30	<b>1511221001</b>	34	<b>1611042018</b>	39	<b>1611045010</b>	52
<b>1511050003</b>	26	<b>1511068018</b>	30	<b>1511070000</b>	34	<b>1511044010</b>	39	<b>1611045011</b>	52
<b>1511050004</b>	26	<b>1511068011</b>	30	<b>1511070001</b>	34	<b>1509182024</b>	39	<b>1611045012</b>	52
<b>1511050005</b>	26	<b>1511257001</b>	31	<b>1511070002</b>	34	<b>1509182025</b>	39	<b>1611045013</b>	52
<b>1509044042</b>	27	<b>1511257002</b>	31	<b>1511070003</b>	34	<b>1509182026</b>	39	<b>1611045014</b>	52
<b>1511044001</b>	27	<b>1511257003</b>	31	<b>1511070004</b>	34	<b>1509182027</b>	39	<b>1611272001</b>	52
<b>1511044006</b>	27	<b>1511257004</b>	31	<b>1511070005</b>	35	<b>1509182028</b>	39	<b>1611272002</b>	52
<b>1511044005</b>	27	<b>1511257005</b>	31	<b>1511068000</b>	35	<b>1609182023</b>	39	<b>1611272000</b>	52
<b>1511044002</b>	27	<b>1511257006</b>	31	<b>1511068001</b>	35	<b>1609182024</b>	39	<b>1611272003</b>	52
<b>1511044000</b>	27	<b>1511257007</b>	31	<b>1511069000</b>	35	<b>1609182025</b>	39	<b>1611272004</b>	52
<b>1511044011</b>	27	<b>1511257000</b>	31	<b>1511069001</b>	35	<b>1611289001</b>	40	<b>1611272005</b>	52
<b>1509044029</b>	27	<b>1511260007</b>	32	<b>1511069002</b>	35	<b>1511289005</b>	40	<b>1611272006</b>	52
<b>1511044007</b>	27	<b>1511260008</b>	32	<b>1511069003</b>	35	<b>1511289006</b>	40	<b>1611042001</b>	53
<b>1511044003</b>	27	<b>1511260009</b>	32	<b>1511069004</b>	35	<b>1511289007</b>	40	<b>1611042002</b>	53
<b>1511044004</b>	27	<b>1511260010</b>	32	<b>1511068002</b>	35	<b>1511289008</b>	40	<b>1611042000</b>	53
<b>1511076000</b>	27	<b>1511260011</b>	32	<b>1511069006</b>	35	<b>1511289009</b>	40	<b>1611042013</b>	53
<b>1511076001</b>	27	<b>1511260012</b>	32	<b>1511069005</b>	35	<b>1511289000</b>	40	<b>1611042005</b>	53
<b>1511245001</b>	28	<b>1511260013</b>	32	<b>1511069007</b>	35	<b>1611289000</b>	40	<b>1611042003</b>	53
<b>1511245002</b>	28	<b>1511260014</b>	32	<b>1511258003</b>	36	<b>1511289001</b>	40	<b>1611042004</b>	53
<b>1511245003</b>	28	<b>1511260015</b>	32	<b>1511258002</b>	36	<b>1511289002</b>	40	<b>1611042007</b>	53
<b>1511245004</b>	28	<b>1511260016</b>	32	<b>1511258004</b>	36	<b>1511289003</b>	40	<b>1611042012</b>	53
<b>1511245005</b>	28	<b>1511260017</b>	32	<b>1511258005</b>	36	<b>1511289004</b>	40	<b>1611042006</b>	53
<b>1511245006</b>	28	<b>1509260043</b>	32	<b>1511257008</b>	36	<b>1948267025</b>	41	<b>1611042009</b>	53
<b>1511245007</b>	28	<b>1511260018</b>	32	<b>1511258006</b>	36	<b>1948267027</b>	41	<b>1611042008</b>	53
<b>1511245000</b>	28	<b>1511260019</b>	32	<b>1511258007</b>	36	<b>1941267037</b>	41	<b>1611042010</b>	53
<b>1511080001</b>	28	<b>1511260020</b>	32	<b>1511257009</b>	36	<b>1948183001</b>	41	<b>1611042011</b>	53
<b>1511080002</b>	28	<b>1511260021</b>	32	<b>1511258008</b>	36	<b>1948267029</b>	42	<b>1611271001</b>	53
<b>1511080003</b>	28	<b>1509260053</b>	32	<b>1511258009</b>	36	<b>1948267015</b>	42	<b>1611271000</b>	53
<b>1511080004</b>	28	<b>1511260025</b>	32	<b>1511257010</b>	36	<b>1948267181</b>	42	<b>1611271002</b>	53
<b>1511080005</b>	28	<b>1509260051</b>	32	<b>1511258010</b>	36	<b>1948267139</b>	43	<b>1611271003</b>	53
<b>1511080006</b>	28	<b>1511260022</b>	32	<b>1511258011</b>	36	<b>1948267141</b>	43	<b>1611271004</b>	53
<b>1511080007</b>	28	<b>1511260023</b>	32	<b>1511258000</b>	36	<b>1948267163</b>	43	<b>1611271005</b>	53
<b>1511080000</b>	28	<b>1511260024</b>	32	<b>1511258012</b>	36	<b>1948267164</b>	43	<b>1611271006</b>	54
<b>1511068020</b>	29	<b>1511260000</b>	32	<b>1511258013</b>	36	<b>1948267165</b>	43	<b>1611271007</b>	54
<b>1511068021</b>	29	<b>1511260001</b>	32	<b>1511258001</b>	36	<b>1948267124</b>	44	<b>1611271008</b>	54
<b>1511068022</b>	29	<b>1511260002</b>	32	<b>1511022000</b>	36	<b>1948267126</b>	44	<b>1611271009</b>	54
<b>1511068023</b>	29	<b>1511260003</b>	32	<b>1511022001</b>	36	<b>1948267128</b>	44	<b>1611271010</b>	54

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<b>1611245002</b>	.....	54	<b>1611260014</b>	.....	58	<b>1611257019</b>	.....	61	<b>1611042021</b>	.....	66
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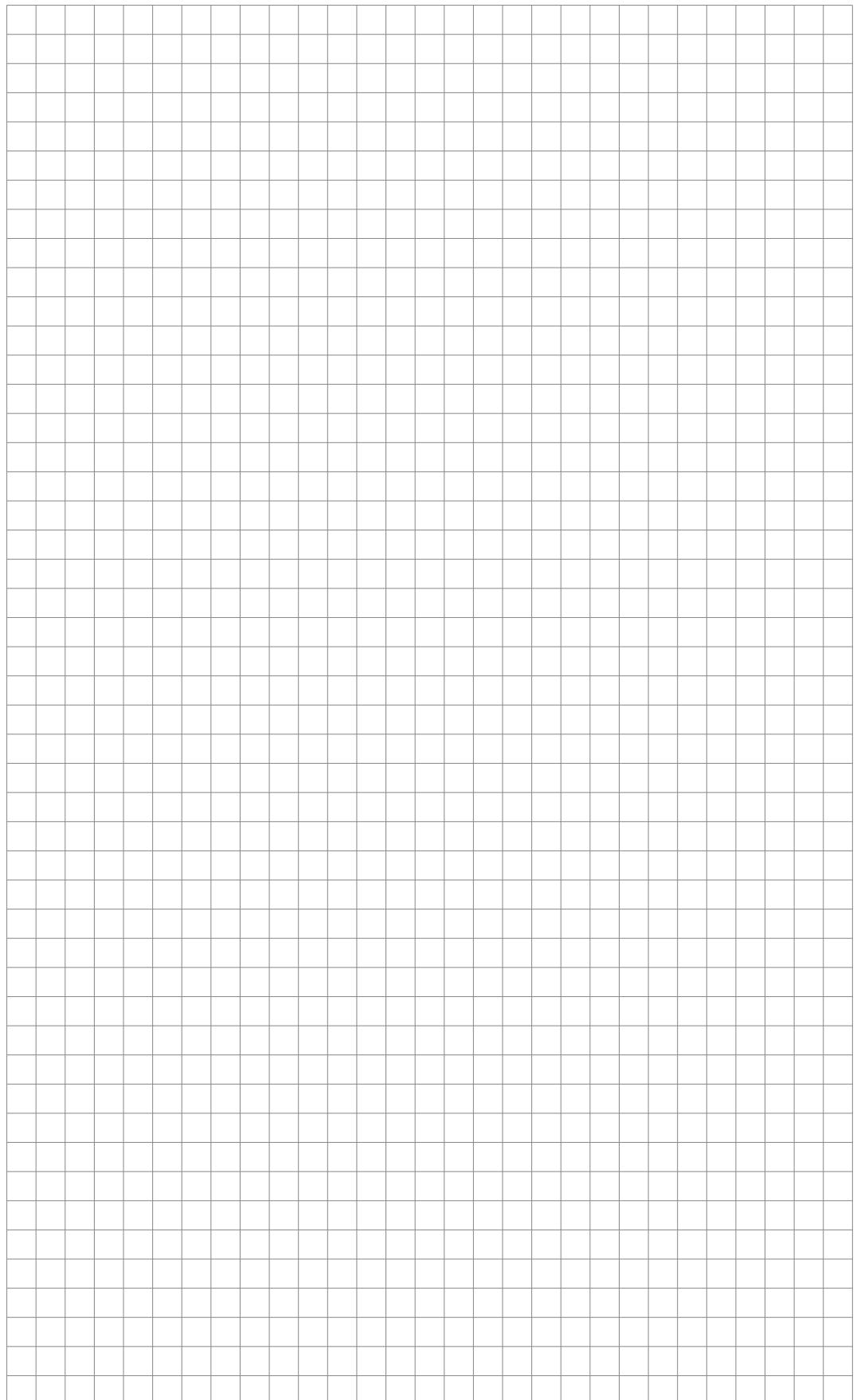
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<b>6240630S</b>	.....	36	<b>6302708S</b>	.....	27			
<b>6240641S</b>	.....	36	<b>6302721S</b>	.....	27			
<b>6240652S</b>	.....	36	<b>6302723S</b>	.....	27			
<b>6240663S</b>	.....	36	<b>6302823S</b>	.....	25			
<b>6240674S</b>	.....	36	<b>6302825S</b>	.....	25			
<b>6240685S</b>	.....	36	<b>6303371S</b>	.....	32			
<b>6240696S</b>	.....	36	<b>6303373S</b>	.....	32			
<b>6240707S</b>	.....	36	<b>6303375S</b>	.....	32			
<b>6240718S</b>	.....	32	<b>6303377S</b>	.....	32			
<b>6240729S</b>	.....	32	<b>6303379S</b>	.....	32			
<b>6240731S</b>	.....	32	<b>6303381S</b>	.....	32			
<b>6240740S</b>	.....	32	<b>6303383S</b>	.....	32			
<b>6240751S</b>	.....	32	<b>6303385S</b>	.....	32			
<b>6240762S</b>	.....	32	<b>6303387S</b>	.....	32			
<b>6240773S</b>	.....	32	<b>6303389S</b>	.....	32			

## NOTE



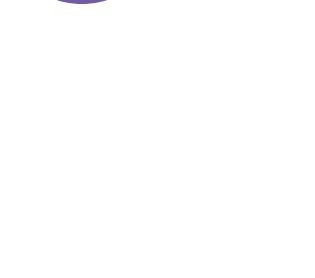
## NOTE





## SYSTEM KAN-therm

Optimal, complete multipurpose installation system consisting of state of the art, mutually complementary technical solutions for pipe water distribution installations, heating installations, as well as technological and fire extinguishing installations.

	UltraLine	
	Push/Push Platinum	
	Press LBP	
	PP	
	Steel	
	Inox	
	Groove	
	Copper/Copper Gas	
	Sprinkler	
	Surface heating and automation	
	Football Stadium installations	
	Cabinets and manifolds	

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